



Item Number	Part Number	Title	Qty.	Item Number	Part Number	Title	Qty.	Item Number	Part Number	Title	Qty.	Item Number	Part Number	Title	Qty.
1	I8120-A	Pad	4	21	I8329-A	Oil Filler Tube	1	41	I8019-A	69T. Gear	1	61	I8006-B	Idler Shaft	1
2	I8033-D	4V Gear Box	1	22	I8328-A	Filler Cap	1	42	5100-137	External Retaining Ring	6	62	I8011-A	20T. Gear	1
3	I8172-A	Trans. Dip Stick	1	23	I8178-B	Housing	1	43	I8021-A	4 7/16 Spacer	1	63	I8012-A	.318 Spacer	1
4	I8029-A	Inside Shift Knob	2	24	N5000-281	Internal Retaining Ring	2	44	I8018-B	Second Red. Shaft	1	64	I8010-A	1/8 Spacer	1
5	I8028-A	Inside Shift Lever	2	25	6207-2RS	Bearing	2	45	I8020-A	20T. Gear	1	65	I8007-A	58T. Shifting Gear	1
6	I8068-A	Shifting Pivot Pin	2	26	I8123-A	Clamp Washer	2	46	I8076-A	Spacer	1	66	1/4-20 x 2	Socket Head Cap Screw	2
7	I5243-A	Washer	2	27	I8001-B	Input Shaft	1	47	I8171-A	Lower Pulley Spacer	2	67	I8071-A	Shift Ring / 58T. Gear	1
8	5100-75	External Retaining Ring	2	28	I8055-C See NOTES	Drive Pulley	1	48	I8325-A	Broached Bearing Spacer	1	68	I8005-A	31T. Gear	1
9	I8075-A	Shift Shaft Assy.	2	29	I8088-A	Gasket	1	49	I8026-A See NOTES	Bearing Clamp Plate	2	69	I8003-A	Bearing Spacer	1
10	I8385-A	M-80A Knob with 3/8-24 Tap	2	30	I8022-A	Bearing Cover	2	50	6207-2RSNR	Bearing	1	<div>NOTES</div> <div>Item 28 24001-C for 4V-24 and 4V-36 Band Saws</div> <div>Item 60 AA-628-6 Oilite Bushing Used on Some Older Transmissions</div> <div>New Style Cast Iron Box:</div> <div>Item 17 I8437-B Cover</div> <div>Item 18 I8438-A Gasket</div> <div>Item 49 (Middle Plate)</div> <div>I8436-A Clamp</div>			
11	I8061-A	Table Clamp & Shift Lever	2	31	I5065-A	Clamp Washer	2	51	I8105-I-B See NOTES	Lower Saw Pulley for 4V-18 Saws	1				
12	I8175-5	Table Top	1	32	6207-NR	Bearing	3	52	GS-2079-A See NOTES	18" Rubber Tire	1				
13	G-1125	Rubber Grommet	2	33	I8089-A	Gasket	2	53	I8024-A	69T. Shifting Gear	1				
14	I8124-A	Clamp Washer	2	34	I8004-A	Spacer	2	54	I8074-A	Shift Hub	1				
15	I8373-A	Air Filter Assembly	1	35	I8014-A	58T. Gear	1	55	I8073-A	Shift Ring Spacer	1				
16	1/4-20 x 1/2	Slotted Rd Hd Screw	14	36	I8015-A	Spacer	1	56	I8179-A	Grob Shifting Ring	2				
17	I8110-B See NOTES	Gear Box Cover, Steel Box	1	37	I8013-B	First Reduction Shaft	1	57	I8478-A	Hex Head Cap Screw	2				
18	I8091-A See NOTES	Cover Gasket	1	38	I8016-A	31T. Gear	1	58	I8072-A	Shift Ring / 69T. Gear	1				
19	1/8-27 NPT	Pipe Plug	1	39	6207	Bearing	2	59	I8023-B	Saw Pulley Shaft	1				
20	1/2-14 NPT	Pipe Plug	1	40	I8017-A	1/8 Bearing Spacer	1	60	GR-8-N See NOTES	McGill Guidroll	2				

Order By

PAR

GROB INC.

Transmission Assembly for

Item No. 51
Lower Saw Pulley
4V-18 I8105-I
4V-24 24007
4V-36 24007

Item No. 52
Rubber Tires
18" GS-2079
24" S-I361
Glue: 3M 2141

Order By PART NUMBERS ONLY

GROB INC.

GRAFTON, WIS.

Transmission Assembly for Grob 4V Band Saws

DRN. KS

TR.

CH. 4-11-07

DWG. NO.

DATE 7-18-03

SCALE

O.K. Rev 5

I8180-C

NO. REQ'D

PATT. NO.

MATERIAL

HEAT TREATMENT