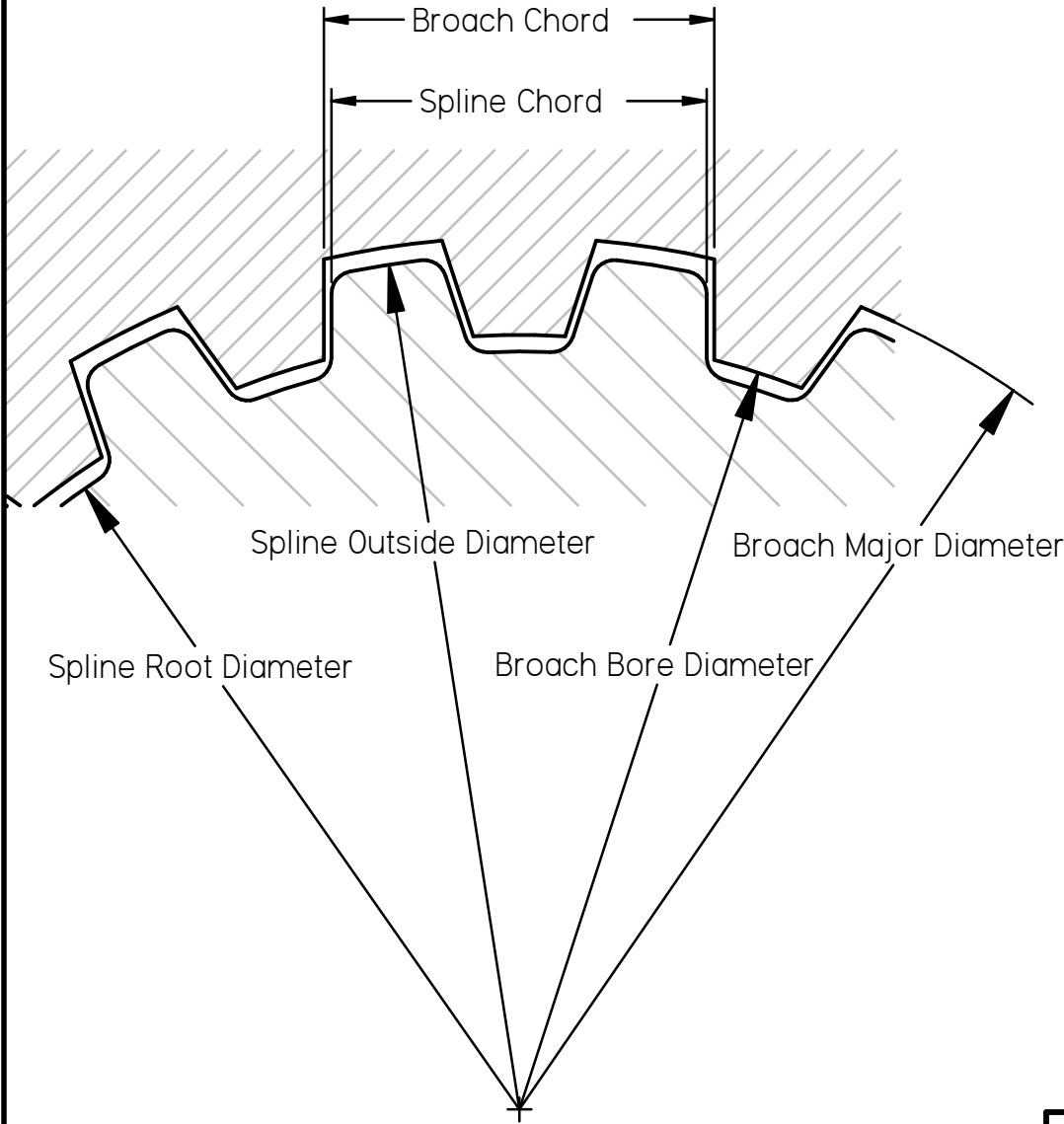


0344-16-2



SPLINE DATA

Nominal Size:	0.344
No. of Teeth:	16
Chord Dim. Over 2 Teeth:	.099 - .098
Outside Diameter:	.379 - .376
Root Diameter:	.311 - .308
Tool Number:	0427

BROACH DATA

Chord Dimension:	.100 - .101
Major Diameter:	.385 - .390
Bore Diameter for Broaching:	.326 - .327
Max. Length of Cut:	2"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	0344-16-2