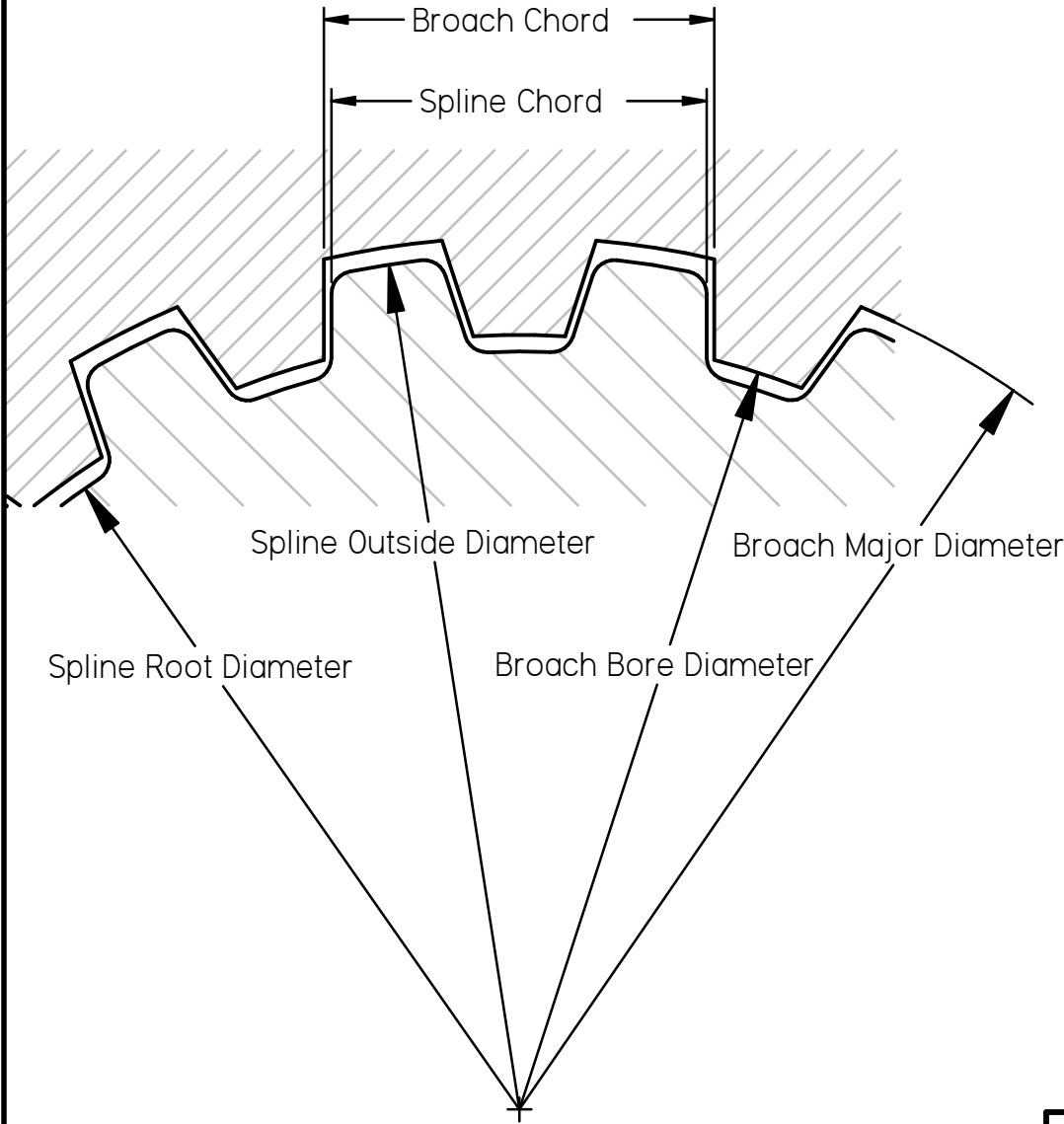


0562-16-2



SPLINE DATA

Nominal Size:	0.562
No. of Teeth:	16
Chord Dim. Over 2 Teeth:	.163 - .162
Outside Diameter:	.602 - .597
Root Diameter:	.523 - .518
Tool Number:	0555

BROACH DATA

Chord Dimension:	.164 - .165
Major Diameter:	.622 - .624
Bore Diameter for Broaching:	.540 - .541
Max. Length of Cut:	1 1/2"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	0562-16-2