

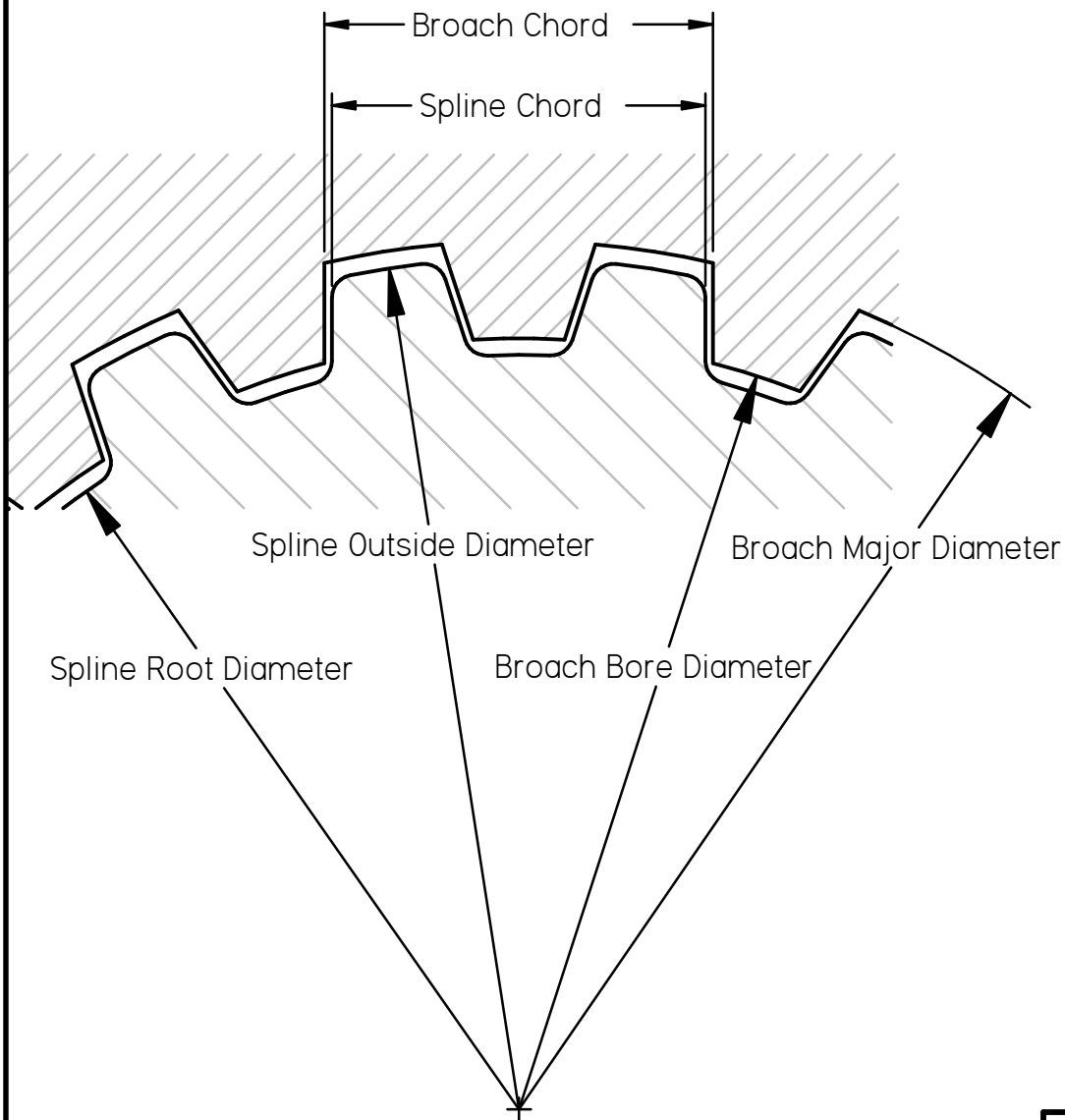
0595-20-2

SPLINE DATA

Nominal Size:	0.595
No. of Teeth:	20
Chord Dim. Over 2 Teeth:	.1385
Outside Diameter:	.6385
Root Diameter:	.5565
Tool Number:	0625
OD/Root Radius:	.0085

BROACH DATA

Chord Dimension:	.1405
Major Diameter:	.644
Bore Diameter for Broaching:	.5765
Max. Length of Cut:	1 1/2"

**GROB INC.****GRAFTON, WIS.****Grob Standard Spline / Broach Data**

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	0595-20-2