

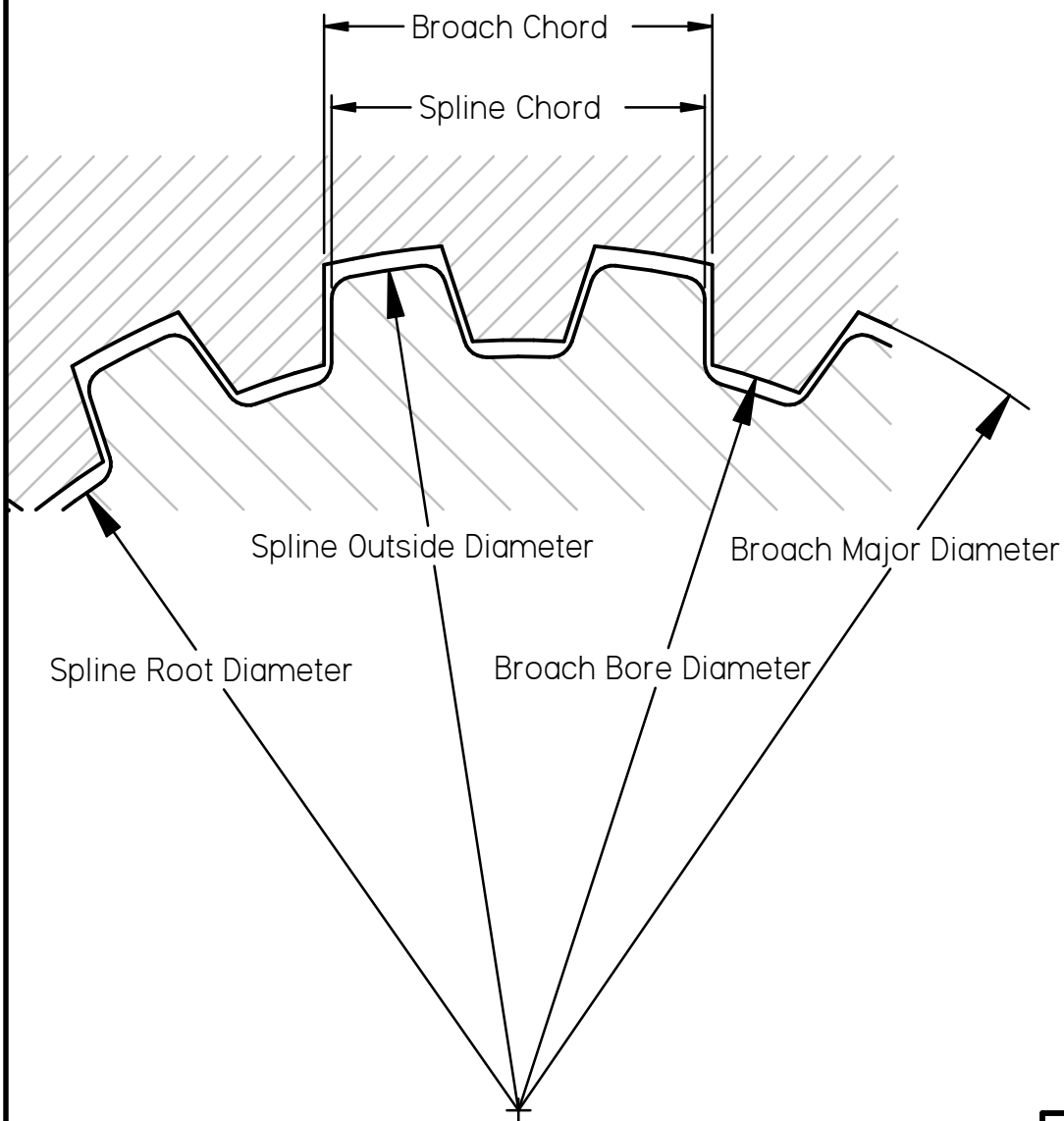
0625-16-2

SPLINE DATA

Nominal Size:	0.625
No. of Teeth:	16
Chord Dim. Over 2 Teeth:	.1805
Outside Diameter:	.673
Root Diameter:	.576
Tool Number:	0363
OD/Root Radius:	.0095

BROACH DATA

Chord Dimension:	.1835
Major Diameter:	.7005
Bore Diameter for Broaching:	.6015
Max. Length of Cut:	2"

**GROB INC.****GRAFTON, WIS.****Grob Standard Spline / Broach Data**

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	0625-16-2