



SPLINE DATA

Nominal Size:	0.687
No. of Teeth:	16
Chord Dim. Over 2 Teeth:	.200 - .199
Outside Diameter:	.740 - .736
Root Diameter:	.636 - .632
Tool Number:	0317

BROACH DATA

Chord Dimension:	.201 - .202
Major Diameter:	.749 - .751
Bore Diameter for Broaching:	.652 - .653
Max. Length of Cut:	2"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	0687-16-2