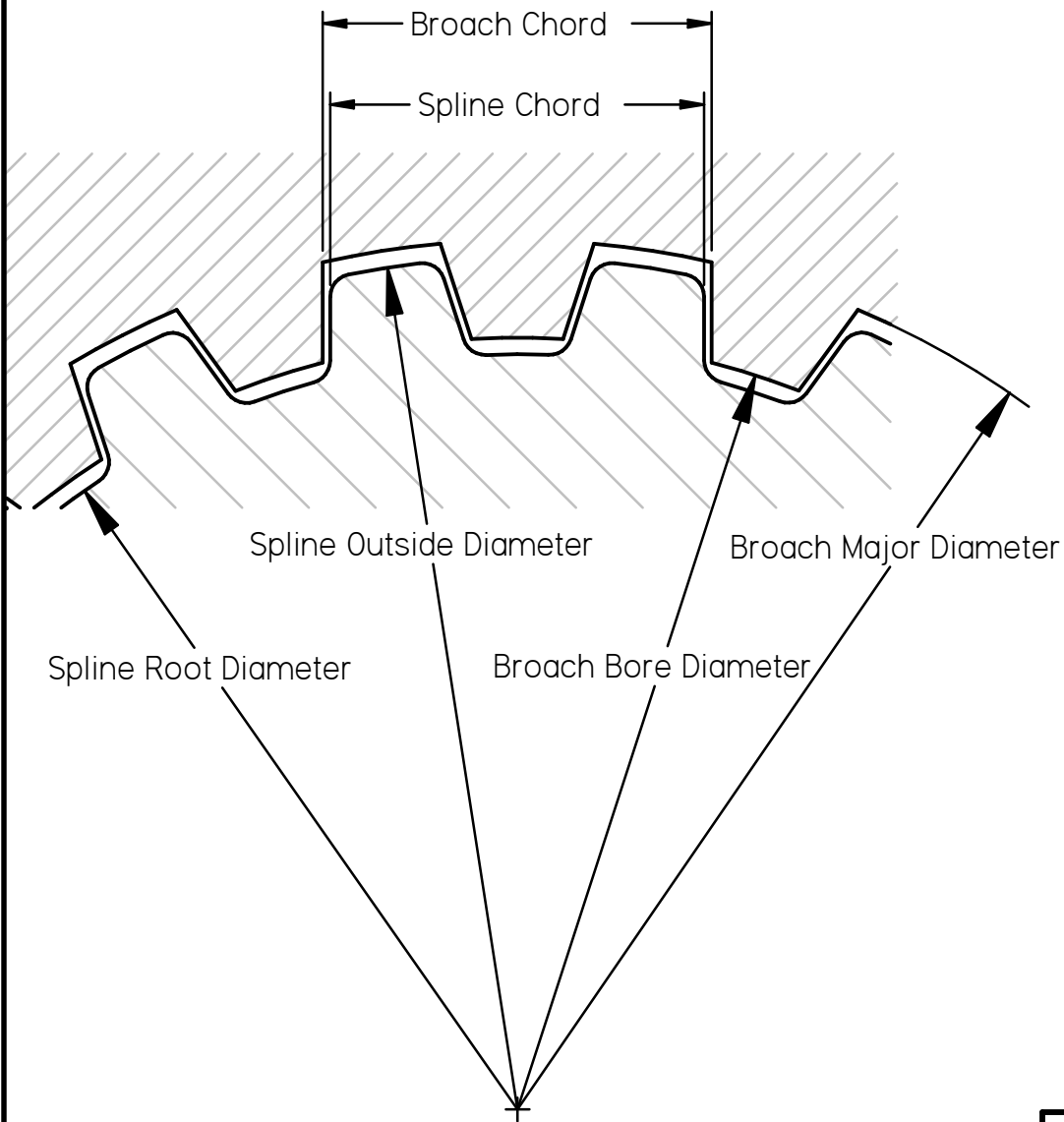


0875-20-2



SPLINE DATA

| | |
|---------------------------------|-------------|
| Nominal Size: | 0.875 |
| No. of Teeth: | 20 |
| Chord Dim. Over 2 Teeth: | .205 - .204 |
| Outside Diameter: | .930 - .925 |
| Root Diameter: | .825 - .820 |
| Tool Number: | 0434 |

BROACH DATA

| | |
|-------------------------------------|-------------|
| Chord Dimension: | .206 - .207 |
| Major Diameter: | .944 - .946 |
| Bore Diameter for Broaching: | .841 - .842 |
| Max. Length of Cut: | 2" |

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

| | | | | | | | | | | |
|-----------|-----------|----------|----------------|---------|-----|-----|--------------|-------|------|--------------------|
| NO. REQ'D | PATT. NO. | MATERIAL | HEAT TREATMENT | DRN. KS | TR. | CH. | DATE 1-31-02 | SCALE | O.K. | DWG. NO. 0875-20-2 |
|-----------|-----------|----------|----------------|---------|-----|-----|--------------|-------|------|--------------------|