



## SPLINE DATA

<b>Nominal Size:</b>	0.950
<b>No. of Teeth:</b>	20
<b>Chord Dim. Over 2 Teeth:</b>	.222 - .221
<b>Outside Diameter:</b>	1.007 - 1.002
<b>Root Diameter:</b>	.893 - .888
<b>Tool Number:</b>	0617

## BROACH DATA

<b>Chord Dimension:</b>	.224 - .225
<b>Major Diameter:</b>	1.018 - 1.020
<b>Bore Diameter for Broaching:</b>	.916 - .917
<b>Max. Length of Cut:</b>	2"

**GROB INC.**

**GRAFTON, WIS.**

**Grob Standard Spline / Broach Data**

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	0950-20-2