

SPLINE DATA

Nominal Size: 1.000

No. of Teeth: 16

Chord Dim. Over 2 Teeth: .2895

Outside Diameter: 1.0725

Root Diameter: .9235

Tool Number: 0166

OD/Root Radius: .0135

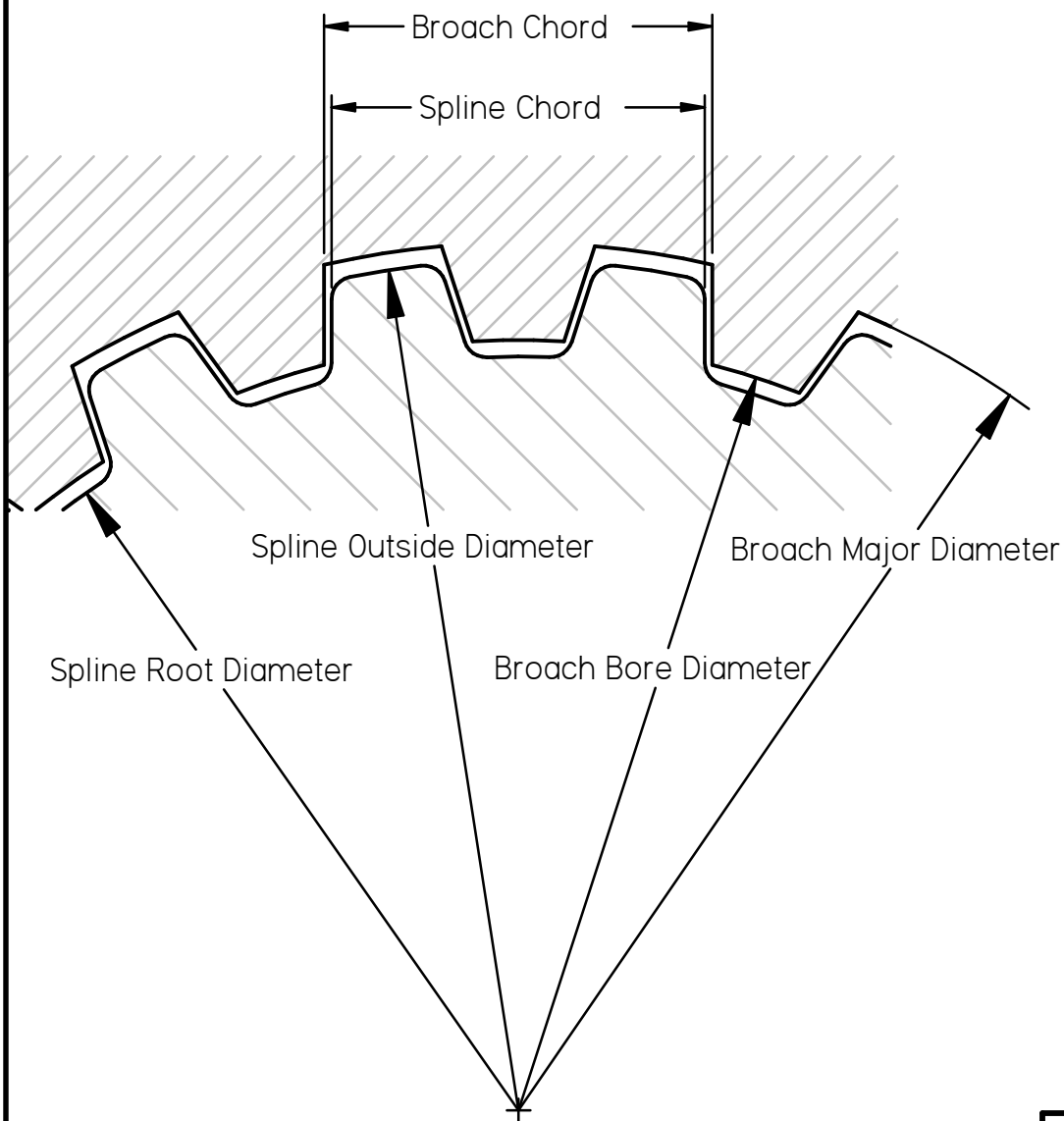
BROACH DATA

Chord Dimension: .2925

Major Diameter: 1.094

Bore Diameter for Broaching: .9544

Max. Length of Cut: 3"



GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	1000-16-2