

1062-20-2

SPLINE DATA

Nominal Size: 1.062

No. of Teeth: 20

Chord Dim. Over 2 Teeth: .2475

Outside Diameter: 1.1255

Root Diameter: .9975

Tool Number: 0451

OD/Root Radius: .0135

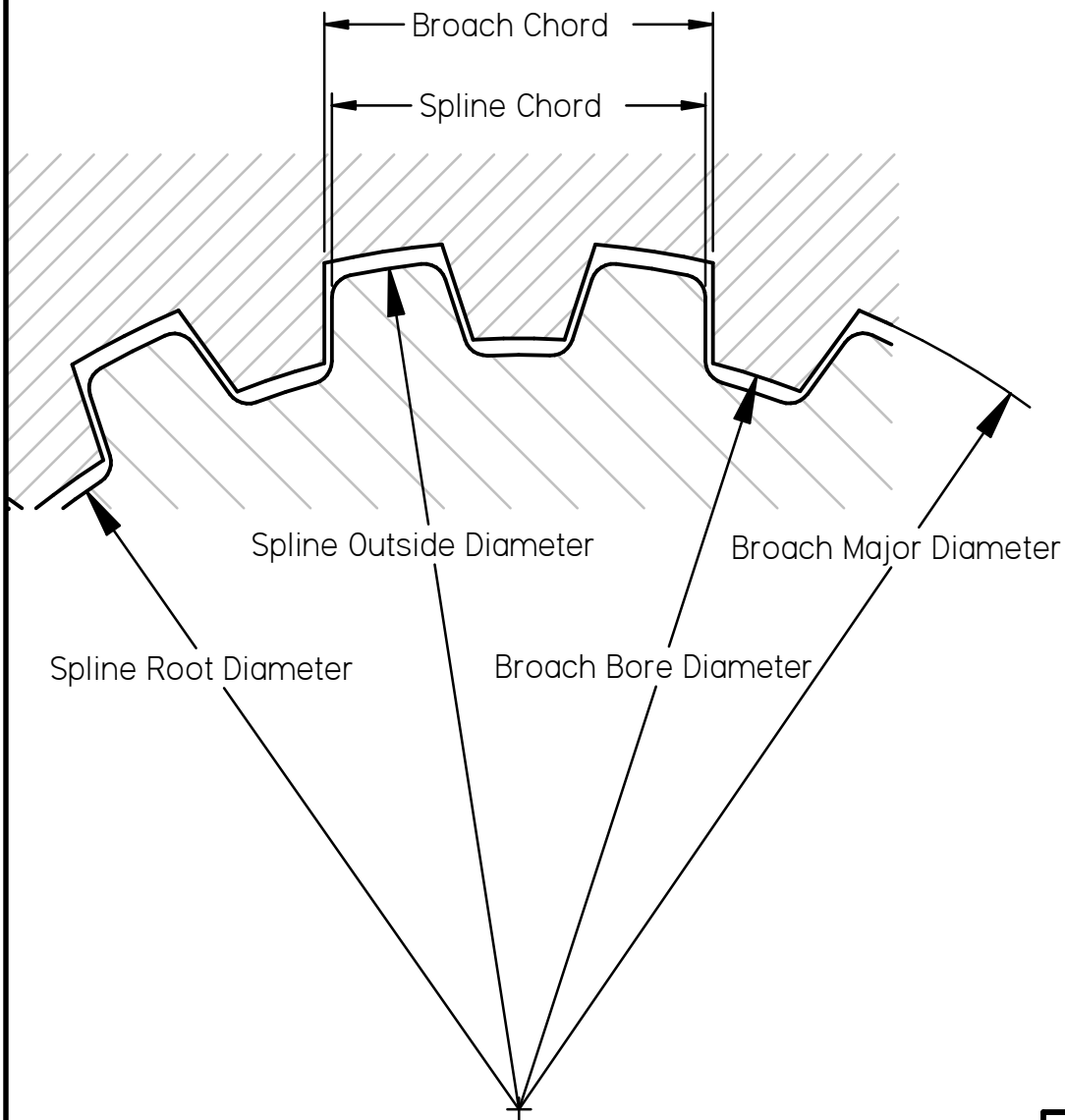
BROACH DATA

Chord Dimension: .2495

Major Diameter: 1.150

Bore Diameter for Broaching: 1.0215

Max. Length of Cut: 3"



GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	1062-20-2