



SPLINE DATA

Nominal Size:	1.062
No. of Teeth:	20
Chord Dim. Over 2 Teeth:	.248 - .247
Outside Diameter:	1.128 - 1.123
Root Diameter:	1.000 - .995
Tool Number:	0451

BROACH DATA

Chord Dimension:	.249 - .250
Major Diameter:	1.149 - 1.151
Bore Diameter for Broaching:	1.021 - 1.022
Max. Length of Cut:	3"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DATE 1-31-02	SCALE	O.K.	DWG. NO. 1062-20-2
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