

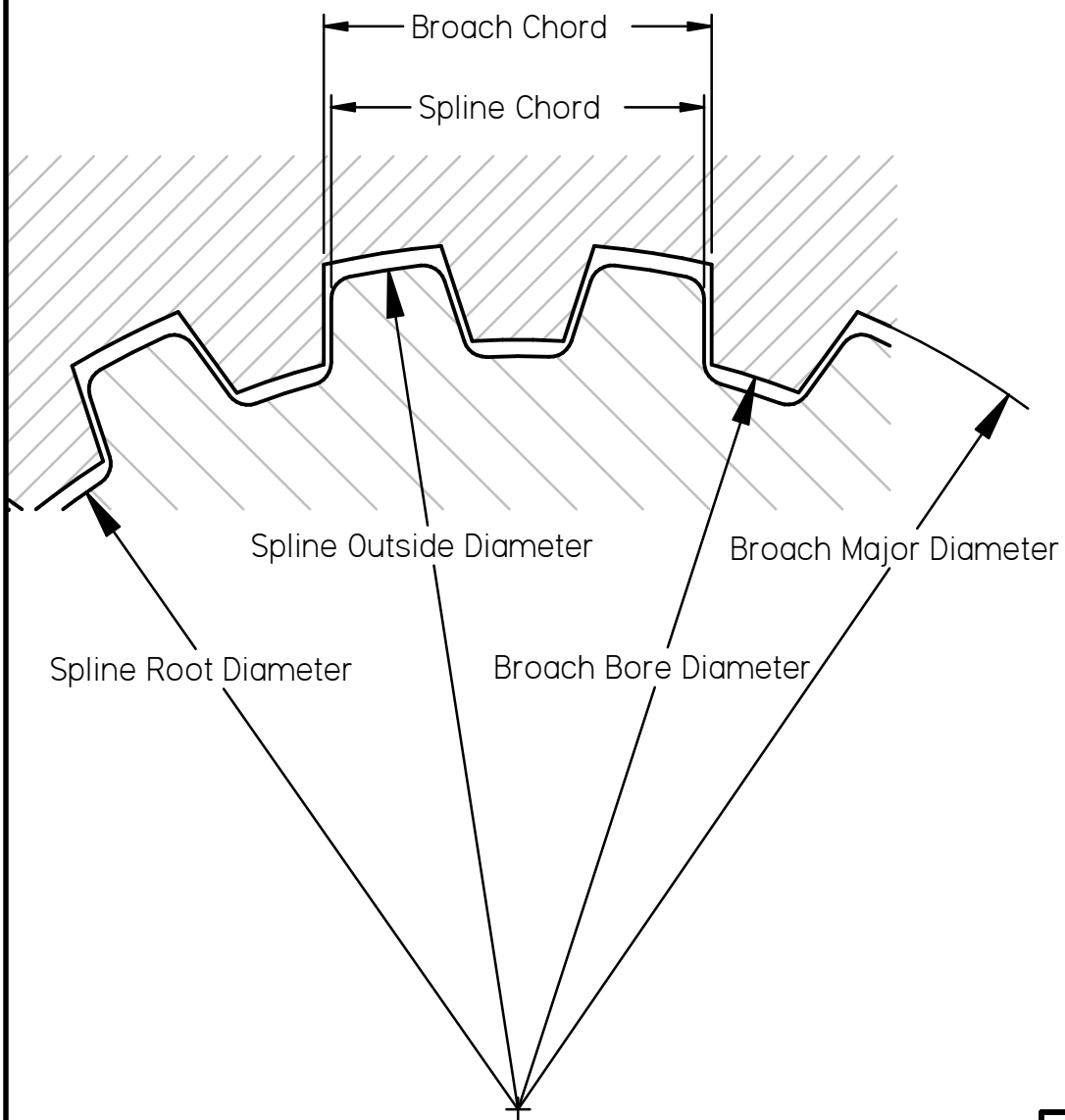
1125-20-2

SPLINE DATA

Nominal Size:	1.125
No. of Teeth:	20
Chord Dim. Over 2 Teeth:	.2625
Outside Diameter:	1.1845
Root Diameter:	1.0625
Tool Number:	0646
OD/Root Radius:	.0135

BROACH DATA

Chord Dimension:	.2655
Major Diameter:	1.205
Bore Diameter for Broaching:	1.0865
Max. Length of Cut:	3"


GROB INC.
GRAFTON, WIS.
Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	1125-20-2