



## SPLINE DATA

<b>Nominal Size:</b>	1.125
<b>No. of Teeth:</b>	20
<b>Chord Dim. Over 2 Teeth:</b>	.263 - .262
<b>Outside Diameter:</b>	1.187 - 1.182
<b>Root Diameter:</b>	1.065 - 1.060
<b>Tool Number:</b>	0646

## BROACH DATA

<b>Chord Dimension:</b>	.265 - .266
<b>Major Diameter:</b>	1.204 - 1.206
<b>Bore Diameter for Broaching:</b>	1.086 - 1.087
<b>Max. Length of Cut:</b>	3"

**GROB INC.**

**GRAFTON, WIS.**

## Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	1125-20-2