



SPLINE DATA

Nominal Size:	1.187
No. of Teeth:	20
Chord Dim. Over 2 Teeth:	.278 - .277
Outside Diameter:	1.260 - 1.255
Root Diameter:	1.118 - 1.113
Tool Number:	0300

BROACH DATA

Chord Dimension:	.280 - .281
Major Diameter:	1.284 - 1.286
Bore Diameter for Broaching:	1.145 - 1.146
Max. Length of Cut:	3"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	1187-20-2