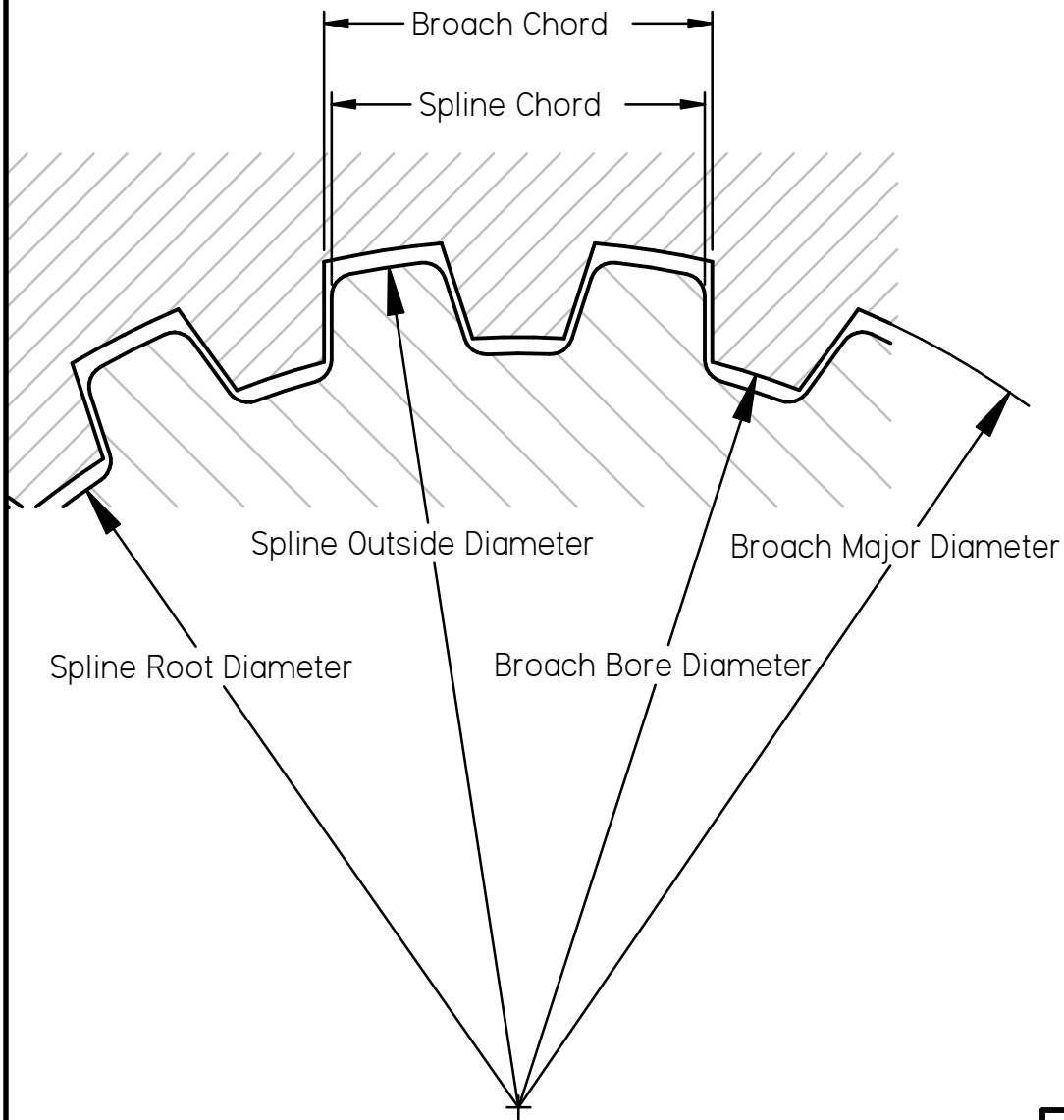


## SPLINE DATA

<b>Nominal Size:</b>	2.125
<b>No. of Teeth:</b>	20
<b>Chord Dim. Over 2 Teeth:</b>	.496 - .495
<b>Outside Diameter:</b>	2.255 - 2.250
<b>Root Diameter:</b>	2.000 - 1.995
<b>Tool Number:</b>	0320

## BROACH DATA

<b>Chord Dimension:</b>	.498 - .499
<b>Major Diameter:</b>	2.269 - 2.271
<b>Bore Diameter for Broaching:</b>	2.027 - 2.028
<b>Max. Length of Cut:</b>	3"



**GROB INC.**

**GRAFTON, WIS.**

### Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	2125-20-2