

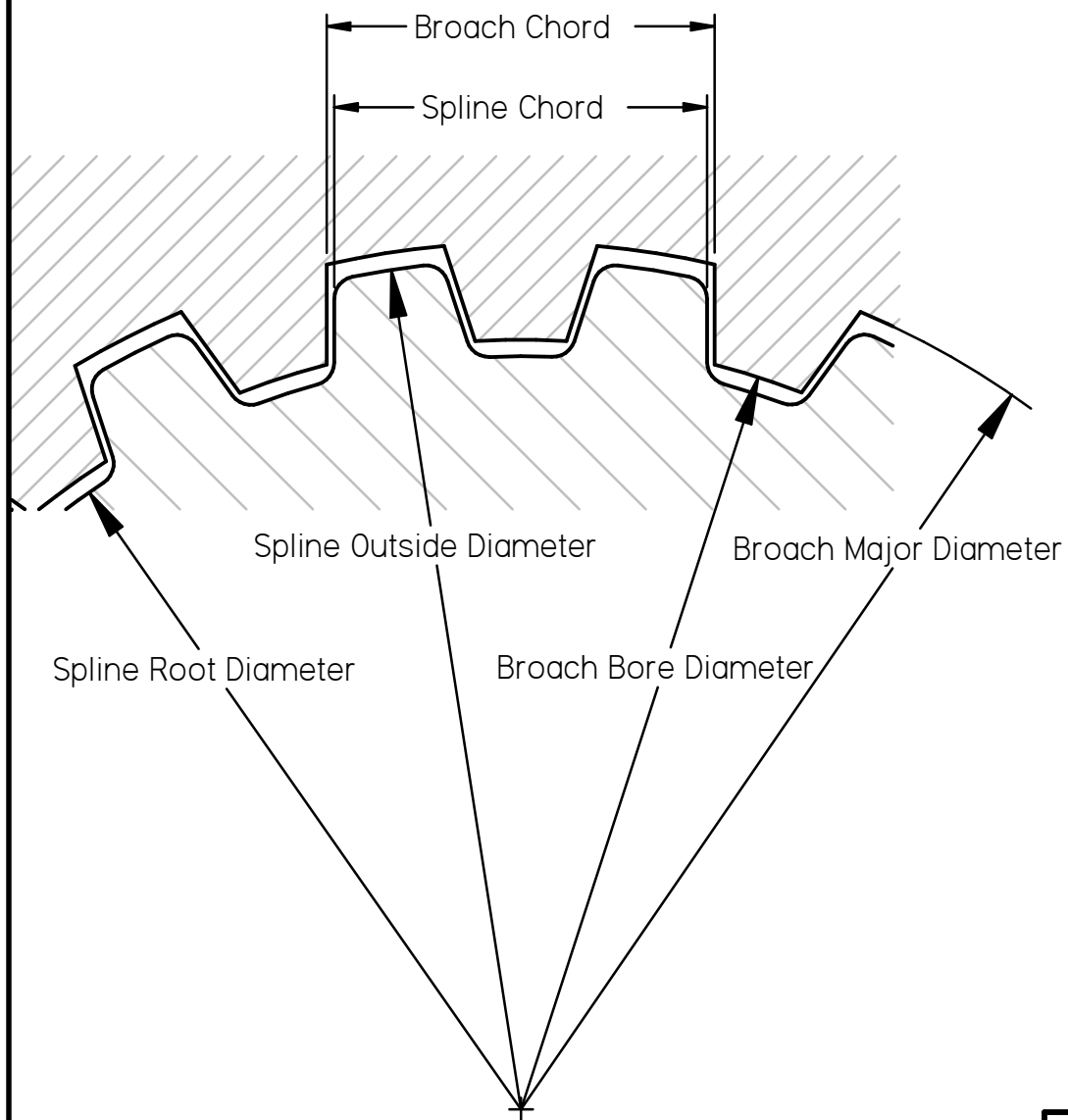
2250-24-2

SPLINE DATA

Nominal Size:	2.250
No. of Teeth:	24
Chord Dim. Over 2 Teeth:	.4395
Outside Diameter:	2.3595
Root Diameter:	2.1355
Tool Number:	0421
OD/Root Radius:	.0225

BROACH DATA

Chord Dimension:	.4425
Major Diameter:	2.390
Bore Diameter for Broaching:	2.1665
Max. Length of Cut:	3"


GROB INC.
GRAFTON, WIS.
Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	2250-24-2