

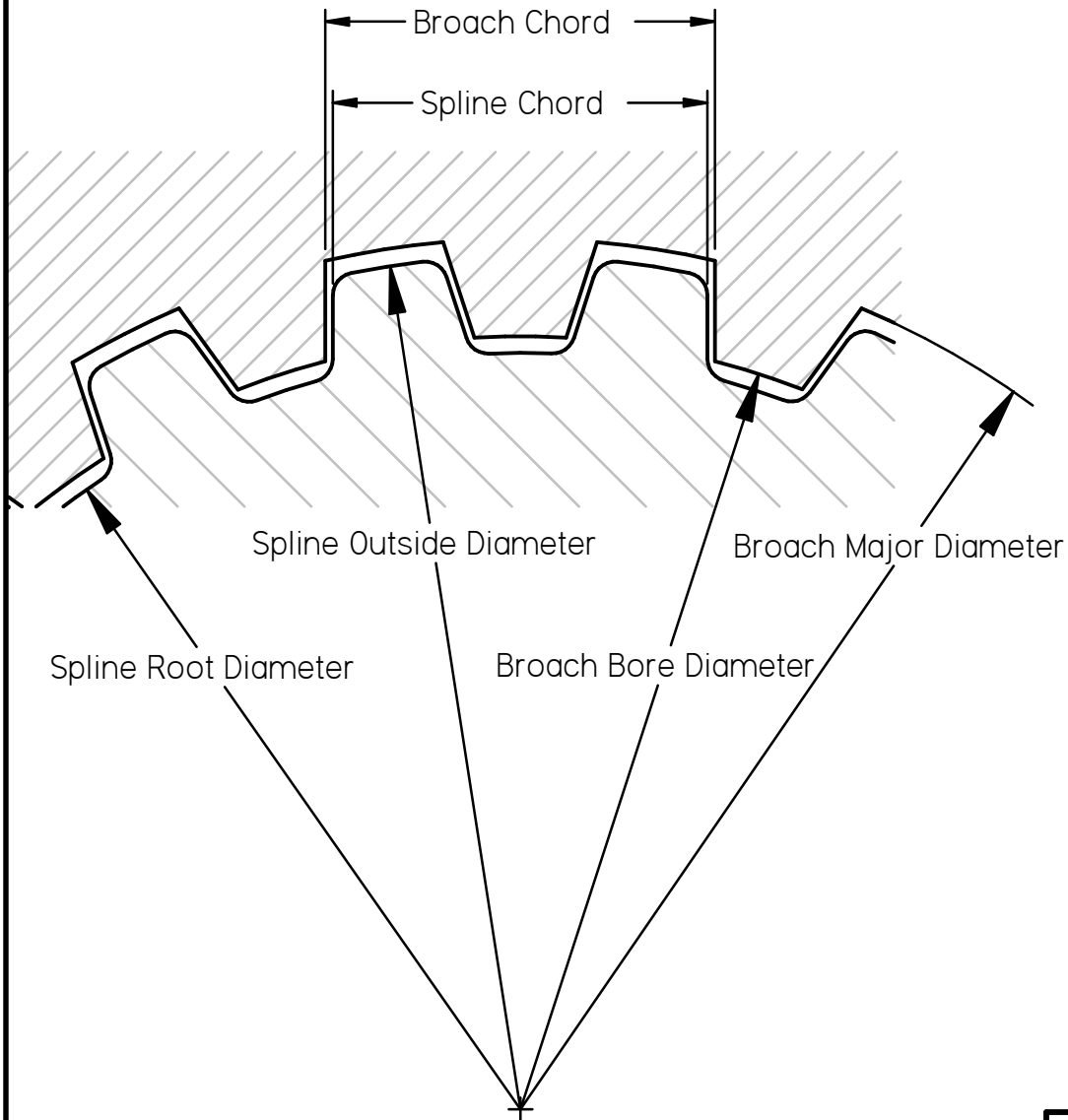
2500-24-2

SPLINE DATA

Nominal Size:	2.500
No. of Teeth:	24
Chord Dim. Over 2 Teeth:	.4875
Outside Diameter:	2.625
Root Diameter:	2.375
Tool Number:	1385
OD/Root Radius:	.0225

BROACH DATA

Chord Dimension:	.4905
Major Diameter:	2.656
Bore Diameter for Broaching:	2.4065
Max. Length of Cut:	4"


GROB INC.
GRAFTON, WIS.
Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	2500-24-2