



## SPLINE DATA

<b>Nominal Size:</b>	2.500
<b>No. of Teeth:</b>	24
<b>Chord Dim. Over 2 Teeth:</b>	.488 - .487
<b>Outside Diameter:</b>	2.628 - 2.622
<b>Root Diameter:</b>	2.378 - 2.372
<b>Tool Number:</b>	1385

## BROACH DATA

<b>Chord Dimension:</b>	.490 - .491
<b>Major Diameter:</b>	2.654 - 2.658
<b>Bore Diameter for Broaching:</b>	2.406 - 2.407
<b>Max. Length of Cut:</b>	4"

**GROB INC.**

**GRAFTON, WIS.**

### Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	2500-24-2