



### SPLINE DATA

<b>Nominal Size:</b>	2.625
<b>No. of Teeth:</b>	30
<b>Chord Dim. Over 4 Teeth:</b>	.920 - .919
<b>Outside Diameter:</b>	2.695 - 2.690
<b>Root Diameter:</b>	2.578 - 2.573
<b>Tool Number:</b>	0212

### BROACH DATA

<b>Chord Dimension:</b>	.922 - .923
<b>Major Diameter:</b>	2.714 - 2.716
<b>Bore Diameter for Broaching:</b>	2.601 - 2.602
<b>Max. Length of Cut:</b>	6"

**GROB INC.**

**GRAFTON, WIS.**

### Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	2625-30M-4