

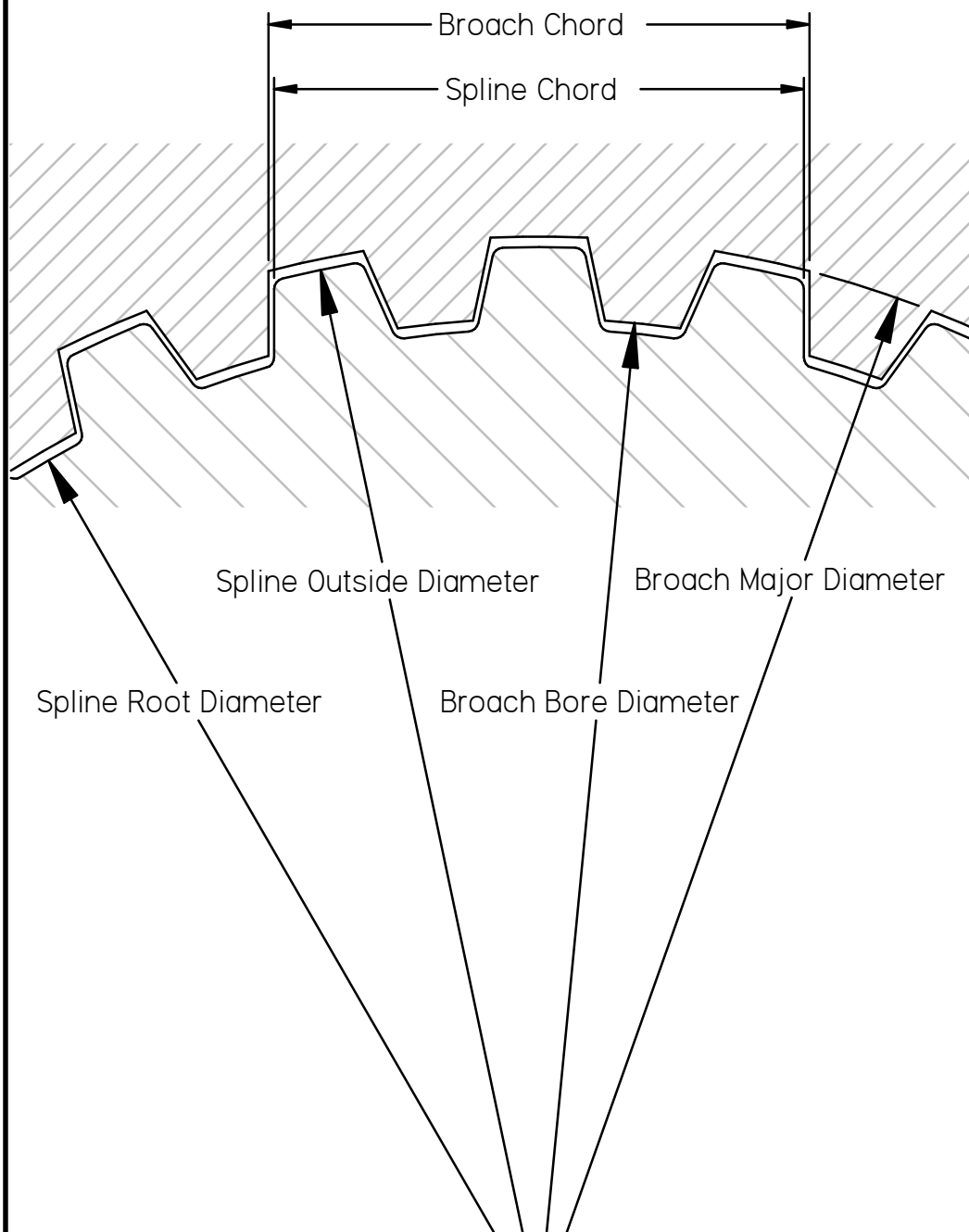
2875-30-3

SPLINE DATA

Nominal Size:	2.875
No. of Teeth:	30
Chord Dim. Over 3 Teeth:	.7445
Outside Diameter:	2.9875
Root Diameter:	2.7575
Tool Number:	0429
OD/Root Radius:	.0225

BROACH DATA

Chord Dimension:	.7475
Major Diameter:	3.019
Bore Diameter for Broaching:	2.7895
Max. Length of Cut:	4"


GROB INC.
GRAFTON, WIS.
Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	2875-30-3