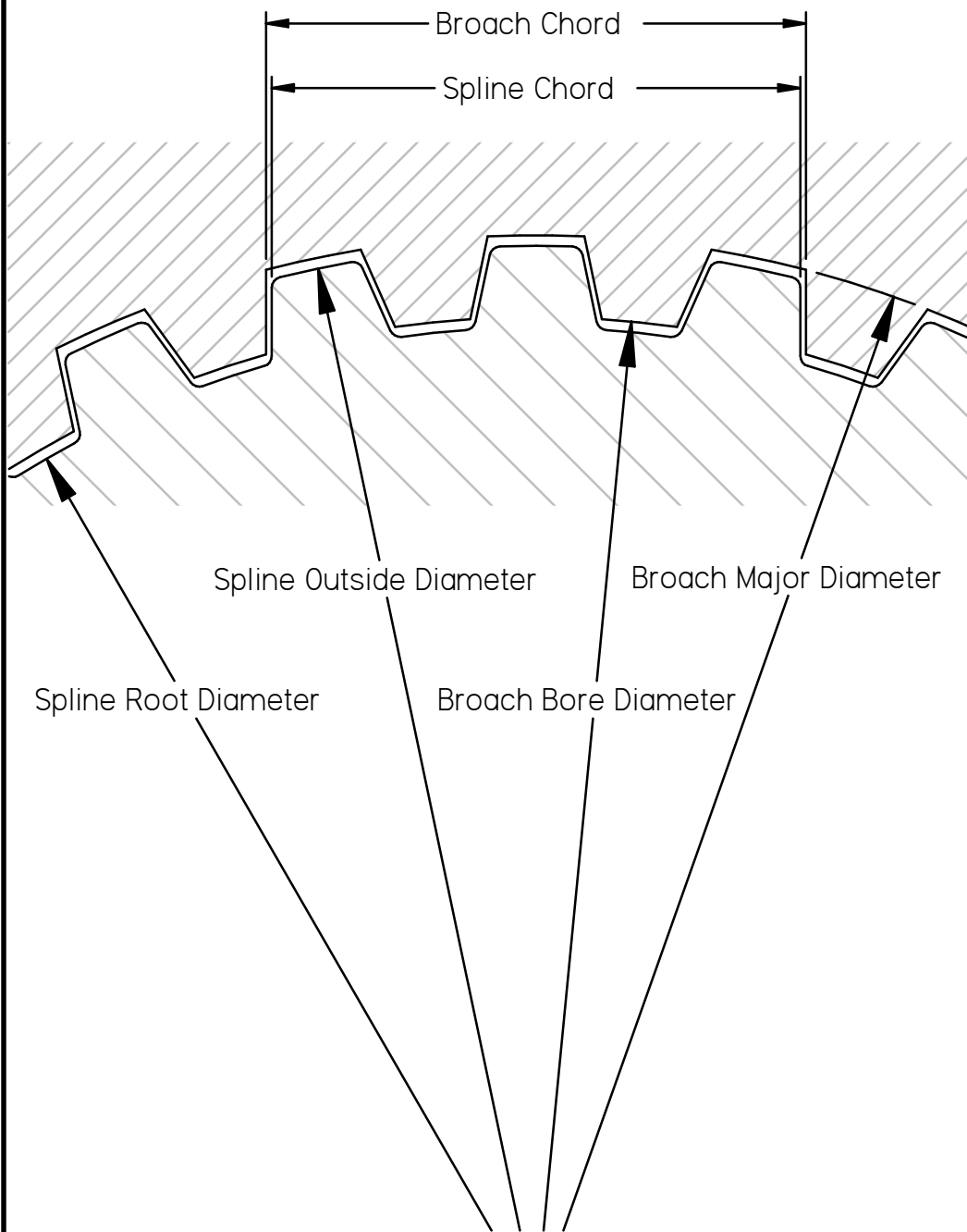


2875-30-3



SPLINE DATA

Nominal Size:	2.875
No. of Teeth:	30
Chord Dim. Over 3 Teeth:	.745 - .744
Outside Diameter:	2.990 - 2.985
Root Diameter:	2.760 - 2.755
Tool Number:	0429

BROACH DATA

Chord Dimension:	.747 - .748
Major Diameter:	3.018 - 3.020
Bore Diameter for Broaching:	2.789 - 2.790
Max. Length of Cut:	4"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	2875-30-3