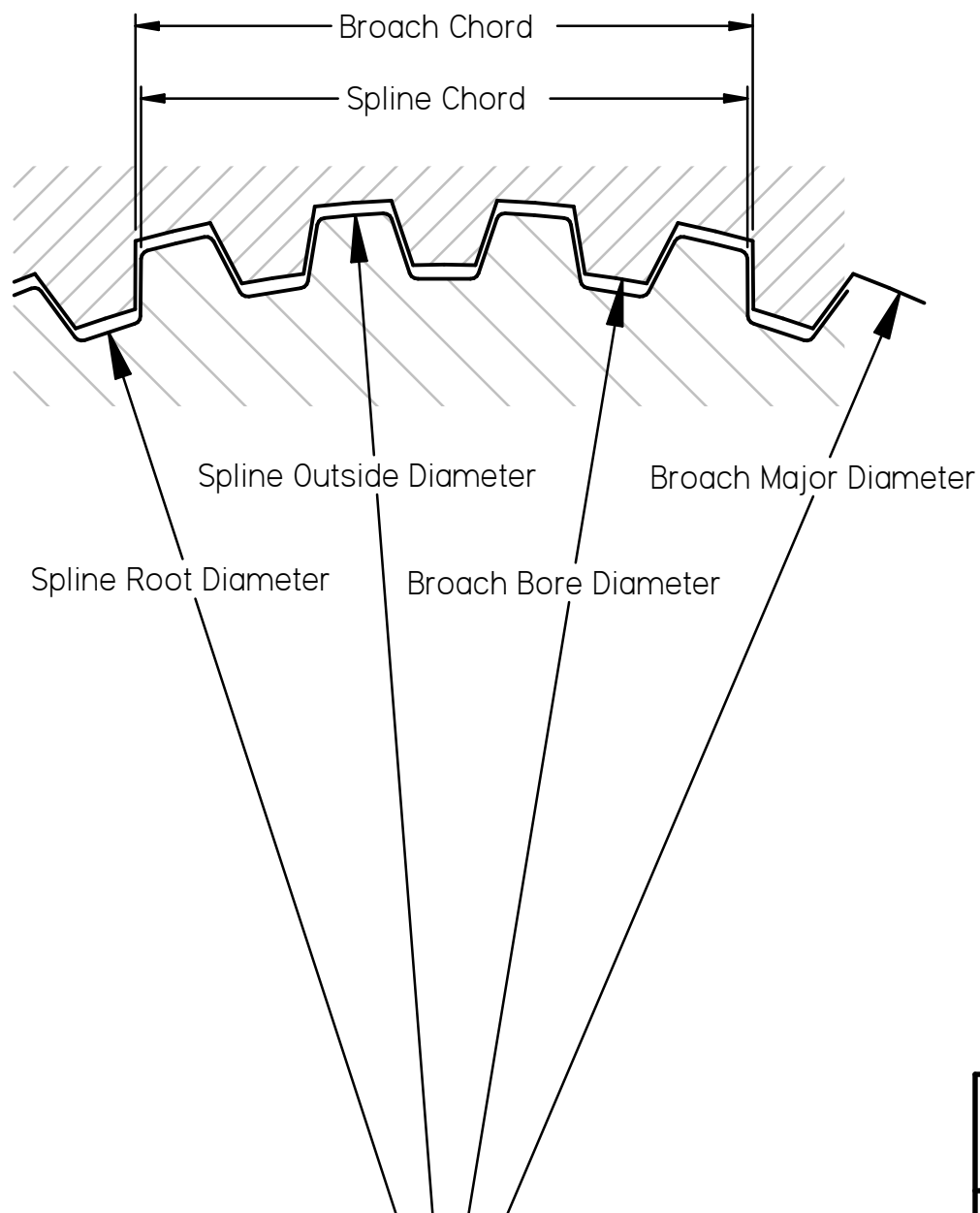




SPLINE DATA

Nominal Size: 3.625

No. of Teeth: 36

Chord Dim. Over 4 Teeth: 1.0865

Outside Diameter: 3.7495

Root Diameter: 3.5025

Tool Number: 1483

OD/Root Radius: .0225

BROACH DATA

Chord Dimension: 1.0905

Major Diameter: 3.7785

Bore Diameter for Broaching: 3.5395

Max. Length of Cut: 4"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	3625-36-4