



SPLINE DATA

Nominal Size:	3.625
No. of Teeth:	36
Chord Dim. Over 4 Teeth:	1.0875 - 1.0855
Outside Diameter:	3.752 - 3.747
Root Diameter:	3.505 - 3.500
Tool Number:	1483

BROACH DATA

Chord Dimension:	1.090 - 1.091
Major Diameter:	3.777 - 3.780
Bore Diameter for Broaching:	3.539 - 3.540
Max. Length of Cut:	4"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	3625-36-4