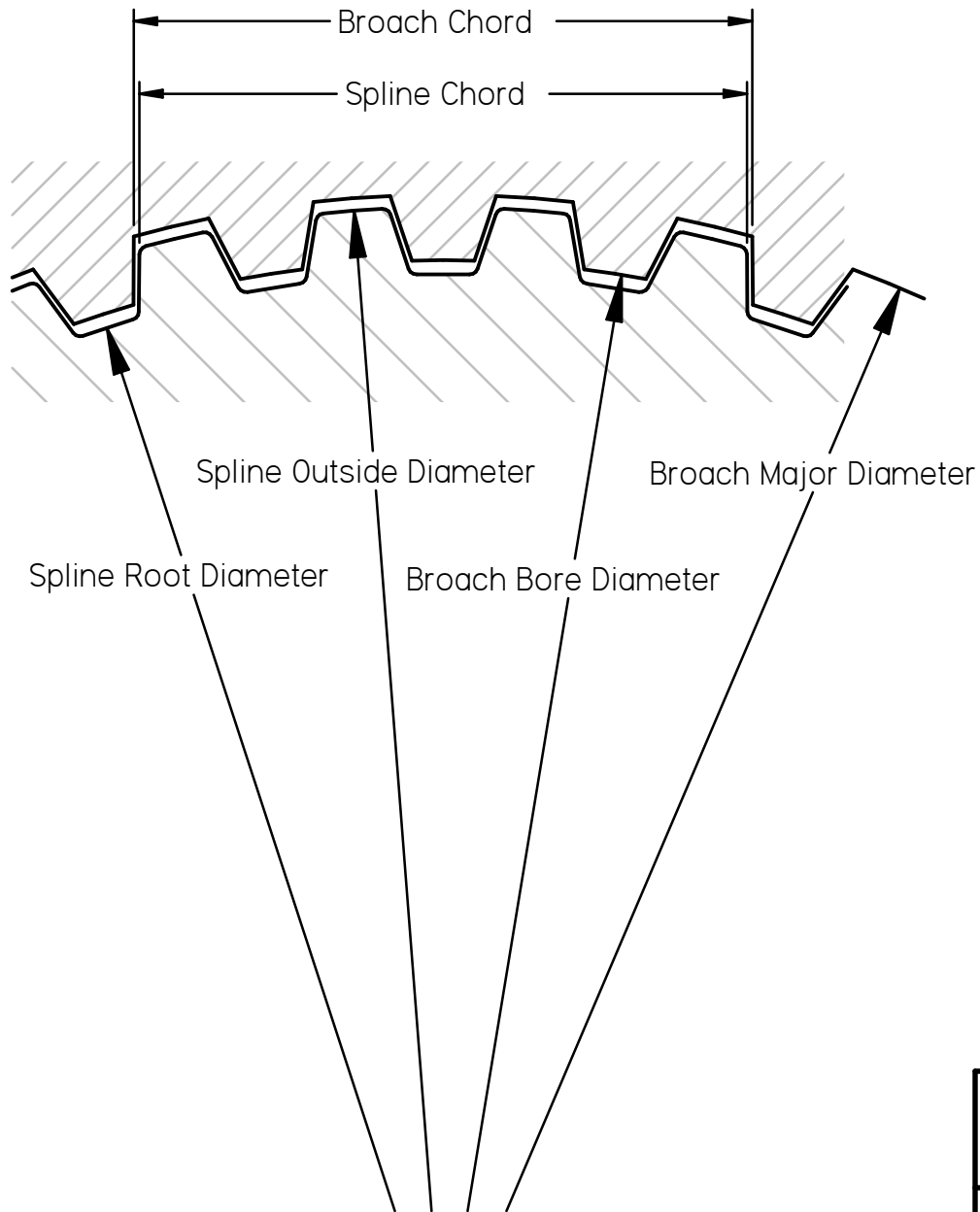


2625-30M-4



SPLINE DATA

Nominal Size:	2.625
No. of Teeth:	30
Chord Dim. Over 4 Teeth:	.9195
Outside Diameter:	2.6925
Root Diameter:	2.5755
Tool Number:	0212
OD/Root Radius:	.0225

BROACH DATA

Chord Dimension:	.9225
Major Diameter:	2.715
Bore Diameter for Broaching:	2.6015
Max. Length of Cut:	6"

GROB INC.
GRAFTON, WIS.
Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	2625-30M-4