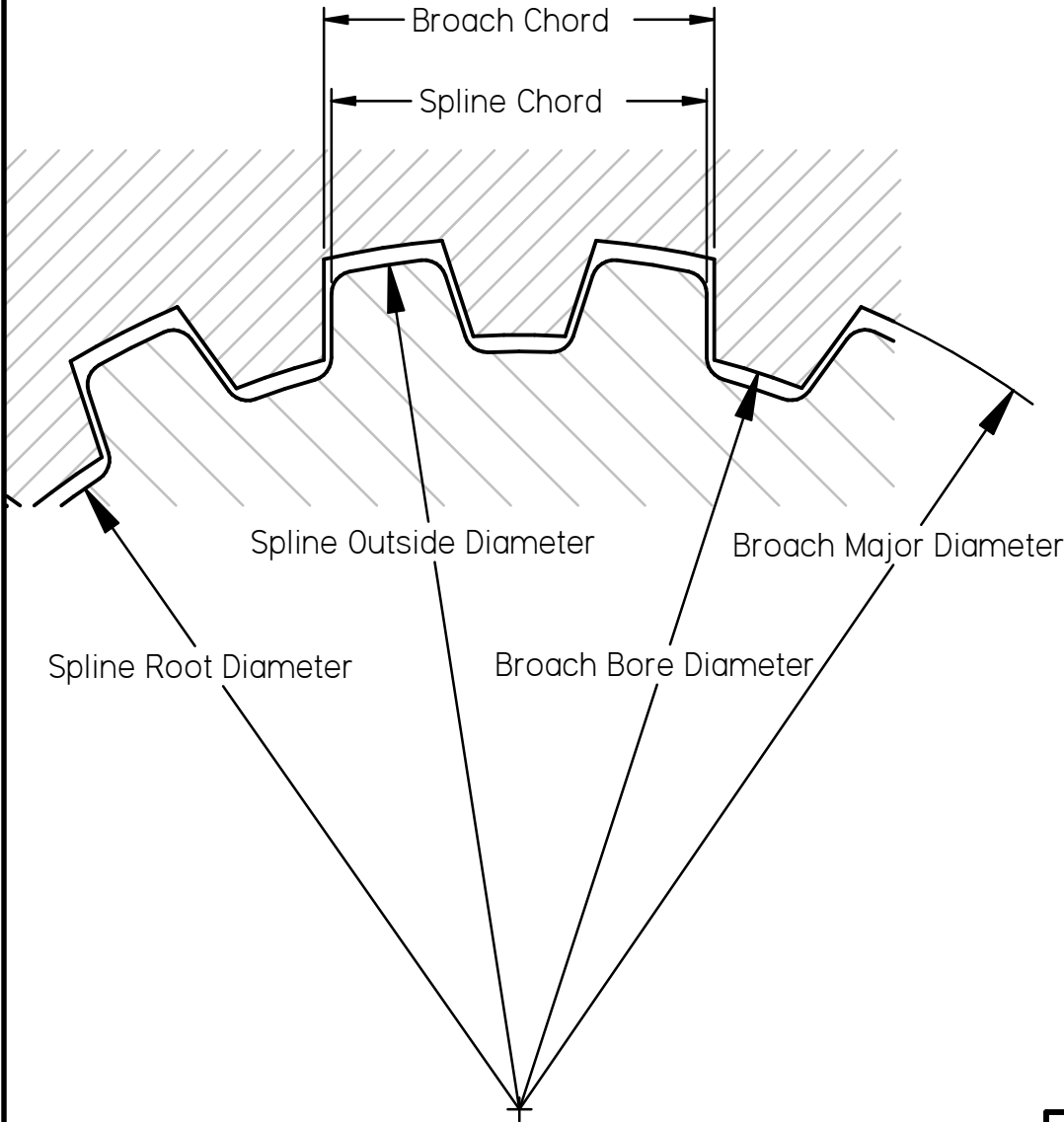


0250-20-2



SPLINE DATA

Nominal Size:	0.250
No. of Teeth:	20
Chord Dim. Over 2 Teeth:	.0575
Outside Diameter:	.264
Root Diameter:	.234
Tool Number:	0303
OD/Root Radius:	.005

BROACH DATA

Chord Dimension:	.0595
Major Diameter:	.274
Bore Diameter for Broaching:	.2455
Max. Length of Cut:	1 1/2"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	0250-20-2