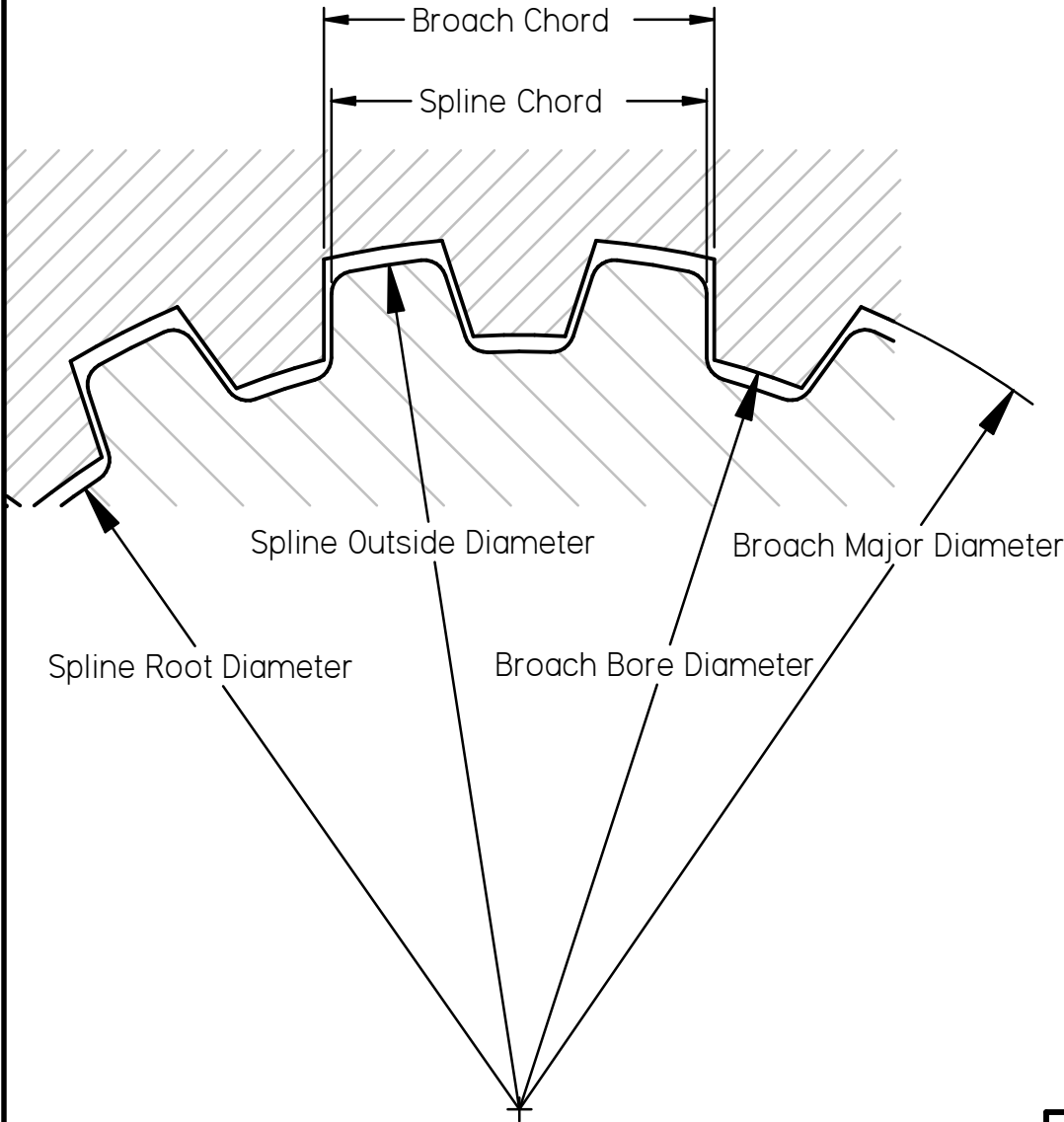


0406-16-2



## SPLINE DATA

<b>Nominal Size:</b>	0.406
<b>No. of Teeth:</b>	16
<b>Chord Dim. Over 2 Teeth:</b>	.1175
<b>Outside Diameter:</b>	.4355
<b>Root Diameter:</b>	.374
<b>Tool Number:</b>	0108
<b>OD/Root Radius:</b>	.0065

## BROACH DATA

<b>Chord Dimension:</b>	.1195
<b>Major Diameter:</b>	.453
<b>Bore Diameter for Broaching:</b>	.3925
<b>Max. Length of Cut:</b>	2"

**GROB INC.**

**GRAFTON, WIS.**

**Grob Standard Spline / Broach Data**

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DRG. NO.
				DATE 1-31-02	SCALE	O.K.	0406-16-2