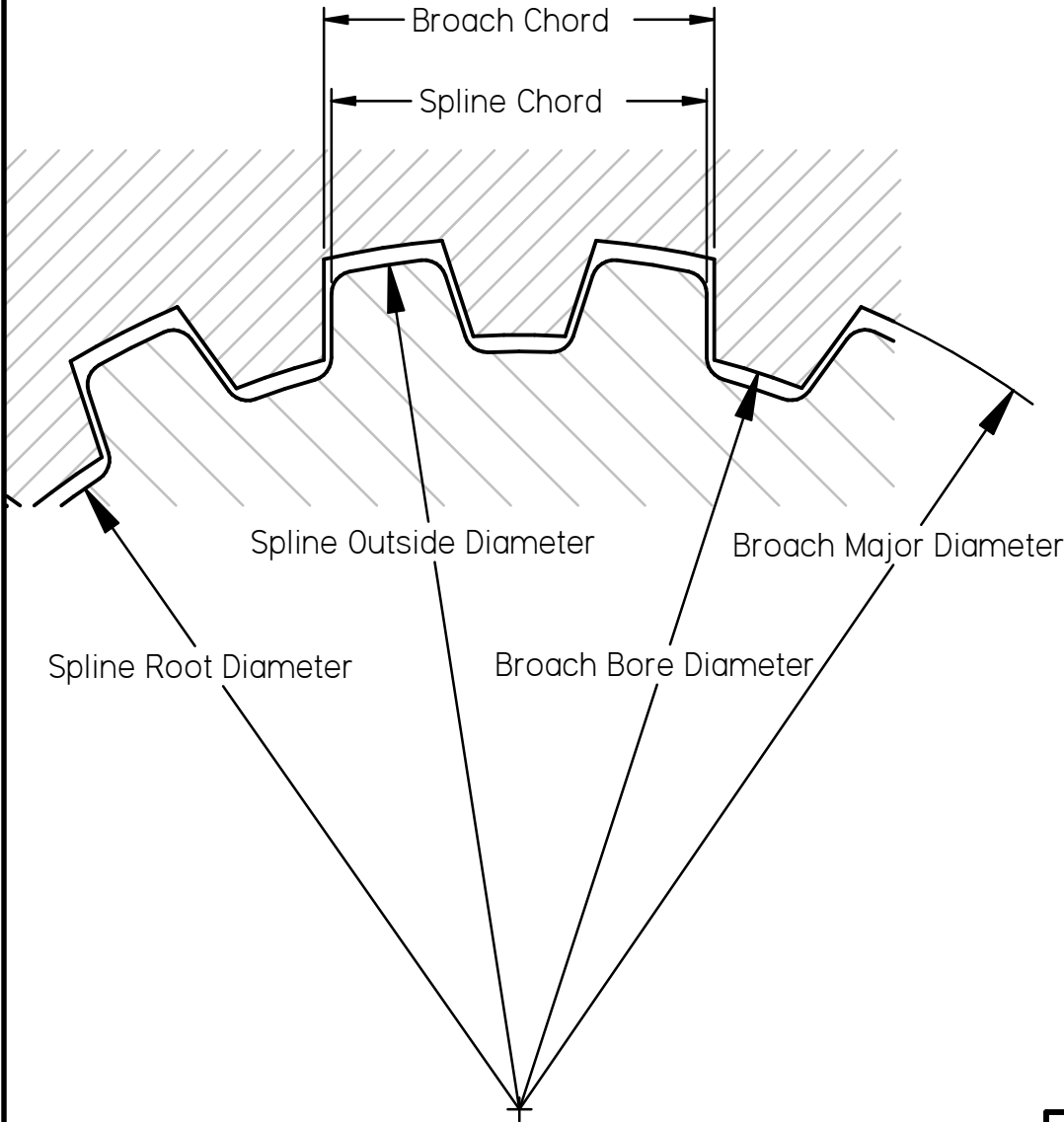


0562-16-2



SPLINE DATA

Nominal Size:	0.562
No. of Teeth:	16
Chord Dim. Over 2 Teeth:	.1625
Outside Diameter:	.5995
Root Diameter:	.5205
Tool Number:	0555
OD/Root Radius:	.0085

BROACH DATA

Chord Dimension:	.1645
Major Diameter:	.623
Bore Diameter for Broaching:	.5405
Max. Length of Cut:	1 1/2"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DATE 1-31-02	SCALE	O.K.	DWG. NO. 0562-16-2
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