



## SPLINE DATA

<b>Nominal Size:</b>	0.595
<b>No. of Teeth:</b>	20
<b>Chord Dim. Over 2 Teeth:</b>	.139 - .138
<b>Outside Diameter:</b>	.631 - .626
<b>Root Diameter:</b>	.559 - .554
<b>Tool Number:</b>	0625

## BROACH DATA

<b>Chord Dimension:</b>	.140 - .141
<b>Major Diameter:</b>	.643 - .645
<b>Bore Diameter for Broaching:</b>	.576 - .577
<b>Max. Length of Cut:</b>	1 1/2"

**GROB INC.**

**GRAFTON, WIS.**

**Grob Standard Spline / Broach Data**

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	0595-20-2