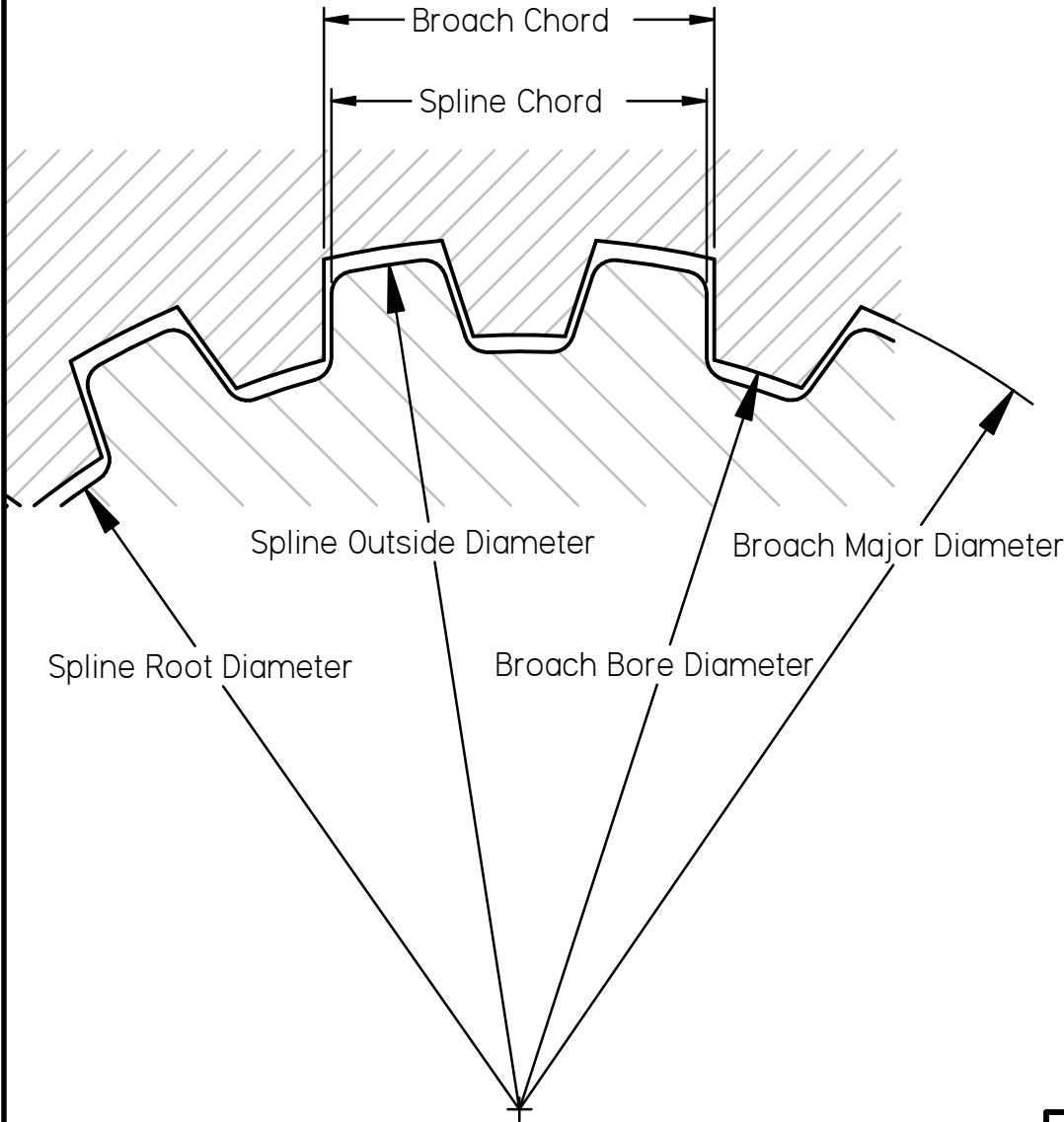


0625-16-2



SPLINE DATA

Nominal Size:	0.625
No. of Teeth:	16
Chord Dim. Over 2 Teeth:	.181 - .180
Outside Diameter:	.675 - .671
Root Diameter:	.578 - .574
Tool Number:	0363

BROACH DATA

Chord Dimension:	.183 - .184
Major Diameter:	.700 - .701
Bore Diameter for Broaching:	.601 - .602
Max. Length of Cut:	2"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	0625-16-2