



SPLINE DATA

Nominal Size:	0.687
No. of Teeth:	16
Chord Dim. Over 2 Teeth:	.1995
Outside Diameter:	.738
Root Diameter:	.634
Tool Number:	0317
OD/Root Radius:	.0095

BROACH DATA

Chord Dimension:	.2015
Major Diameter:	.750
Bore Diameter for Broaching:	.6525
Max. Length of Cut:	2"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DRG. NO.
				DATE 1-31-02	SCALE	O.K.	0687-16-2