



SPLINE DATA

Nominal Size:	0.710
No. of Teeth:	20
Chord Dim. Over 2 Teeth:	.166 - .165
Outside Diameter:	.751 - .747
Root Diameter:	.670 - .666
Tool Number:	0309

BROACH DATA

Chord Dimension:	.167 - .168
Major Diameter:	.764 - .766
Bore Diameter for Broaching:	.685 - .686
Max. Length of Cut:	2"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	0710-20-2