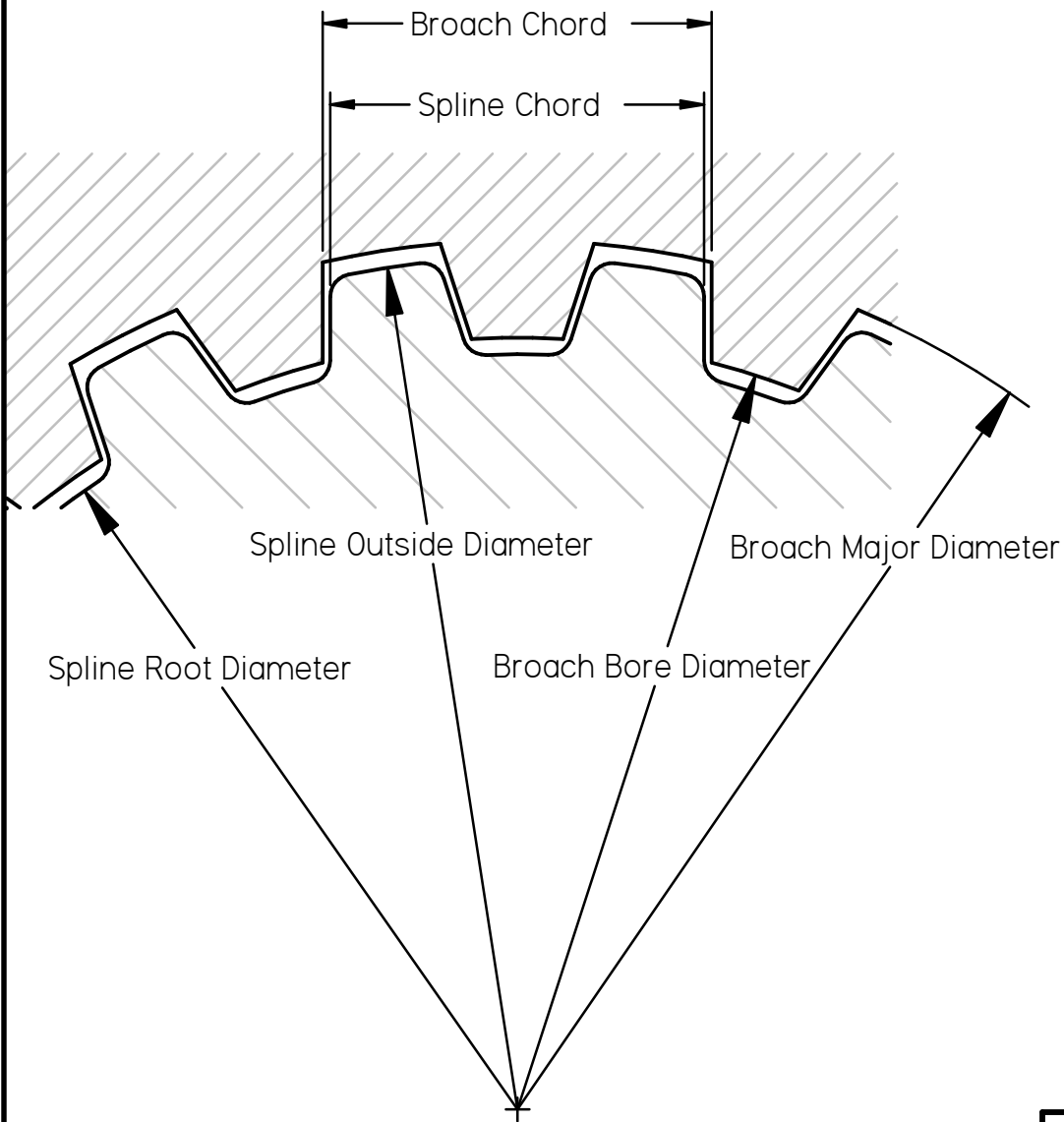


0750-16-2



SPLINE DATA

Nominal Size:	0.750
No. of Teeth:	16
Chord Dim. Over 2 Teeth:	.2175
Outside Diameter:	.8045
Root Diameter:	.6925
Tool Number:	0167
OD/Root Radius:	.0105

BROACH DATA

Chord Dimension:	.2205
Major Diameter:	.824
Bore Diameter for Broaching:	.7215
Max. Length of Cut:	3"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	0750-16-2