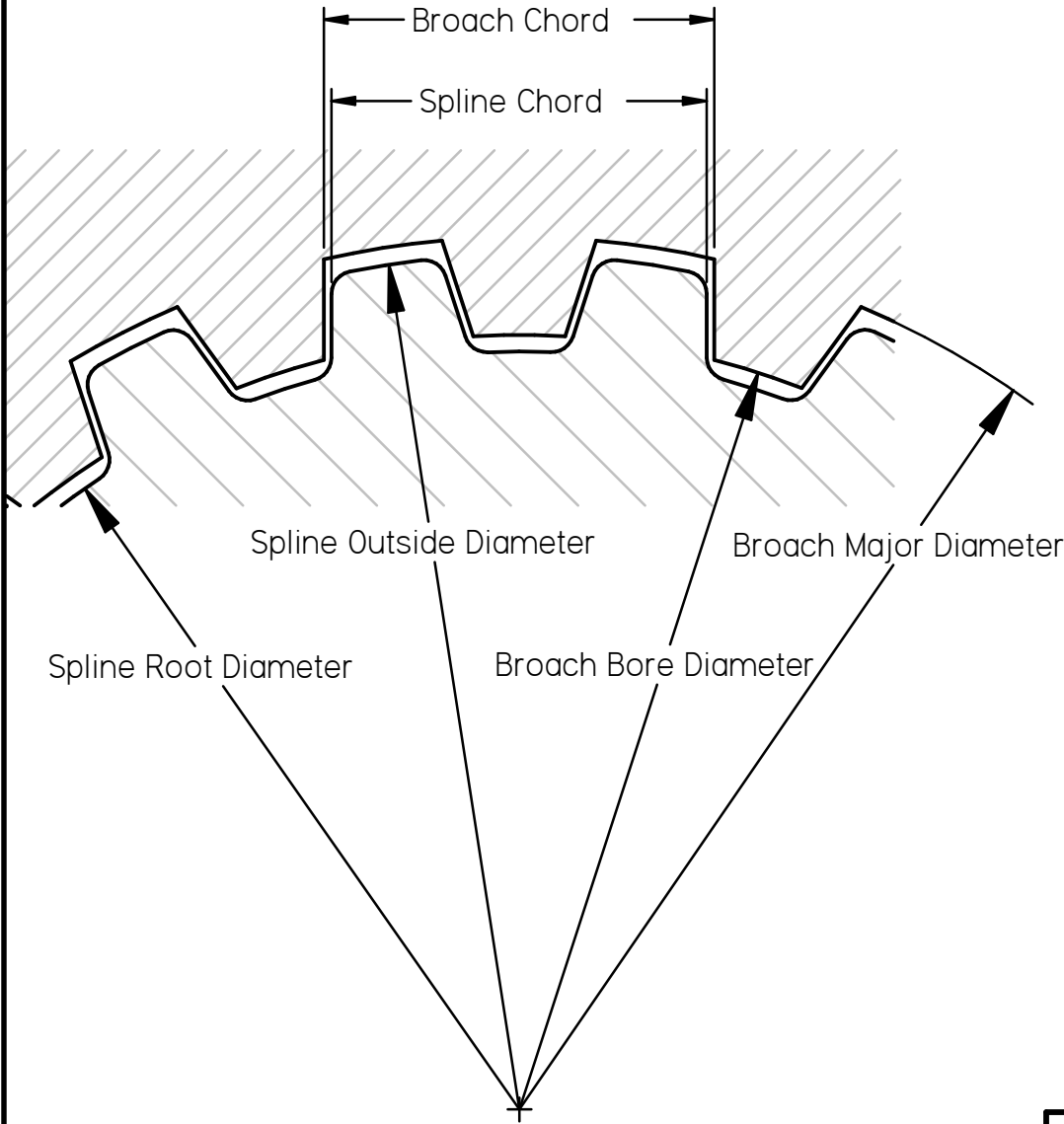


0875-20-2



SPLINE DATA

Nominal Size:	0.875
No. of Teeth:	20
Chord Dim. Over 2 Teeth:	.2045
Outside Diameter:	.9275
Root Diameter:	.8225
Tool Number:	0434
OD/Root Radius:	.0115

BROACH DATA

Chord Dimension:	.2065
Major Diameter:	.945
Bore Diameter for Broaching:	.8415
Max. Length of Cut:	2"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DRG. NO.
				DATE 1-31-02	SCALE	O.K.	0875-20-2