



## SPLINE DATA

<b>Nominal Size:</b>	1.000
<b>No. of Teeth:</b>	16
<b>Chord Dim. Over 2 Teeth:</b>	.290 - .289
<b>Outside Diameter:</b>	1.075 - 1.070
<b>Root Diameter:</b>	.926 - .921
<b>Tool Number:</b>	0166

## BROACH DATA

<b>Chord Dimension:</b>	.292 - .293
<b>Major Diameter:</b>	1.093 - 1.095
<b>Bore Diameter for Broaching:</b>	.954 - .955
<b>Max. Length of Cut:</b>	3"

**GROB INC.**

**GRAFTON, WIS.**

## Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	1000-16-2