



SPLINE DATA

Nominal Size:	1.062
No. of Teeth:	20
Chord Dim. Over 2 Teeth:	.2475
Outside Diameter:	1.1255
Root Diameter:	.9975
Tool Number:	0451
OD/Root Radius:	.0135

BROACH DATA

Chord Dimension:	.2495
Major Diameter:	1.150
Bore Diameter for Broaching:	1.0215
Max. Length of Cut:	3"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DRG. NO.
				DATE 1-31-02	SCALE	O.K.	1062-20-2