



SPLINE DATA

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|---------------------------------|--------|
| Nominal Size: | 1.125 |
| No. of Teeth: | 20 |
| Chord Dim. Over 2 Teeth: | .2625 |
| Outside Diameter: | 1.1845 |
| Root Diameter: | 1.0625 |
| Tool Number: | 0646 |
| OD/Root Radius: | .0135 |

BROACH DATA

| | |
|-------------------------------------|--------|
| Chord Dimension: | .2655 |
| Major Diameter: | 1.205 |
| Bore Diameter for Broaching: | 1.0865 |
| Max. Length of Cut: | 3" |

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

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|-----------|-----------|----------|----------------|---------|-----|-----|--------------|-------|------|--------------------|
| NO. REQ'D | PATT. NO. | MATERIAL | HEAT TREATMENT | DRN. KS | TR. | CH. | DATE 1-31-02 | SCALE | O.K. | DWG. NO. 1125-20-2 |
|-----------|-----------|----------|----------------|---------|-----|-----|--------------|-------|------|--------------------|