



SPLINE DATA

Nominal Size:	1.312
No. of Teeth:	20
Chord Dim. Over 2 Teeth:	.306 - .305
Outside Diameter:	1.380 - 1.375
Root Diameter:	1.245 - 1.240
Tool Number:	0125

BROACH DATA

Chord Dimension:	.307 - .308
Major Diameter:	1.400 - 1.402
Bore Diameter for Broaching:	1.273 - 1.274
Max. Length of Cut:	3"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	1312-20-2