



SPLINE DATA

Nominal Size:	1.875
No. of Teeth:	20
Chord Dim. Over 2 Teeth:	.438 - .437
Outside Diameter:	1.978 - 1.973
Root Diameter:	1.762 - 1.757
Tool Number:	0211

BROACH DATA

Chord Dimension:	.440 - .441
Major Diameter:	2.008 - 2.012
Bore Diameter for Broaching:	1.798 - 1.799
Max. Length of Cut:	3"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	1875-20-2