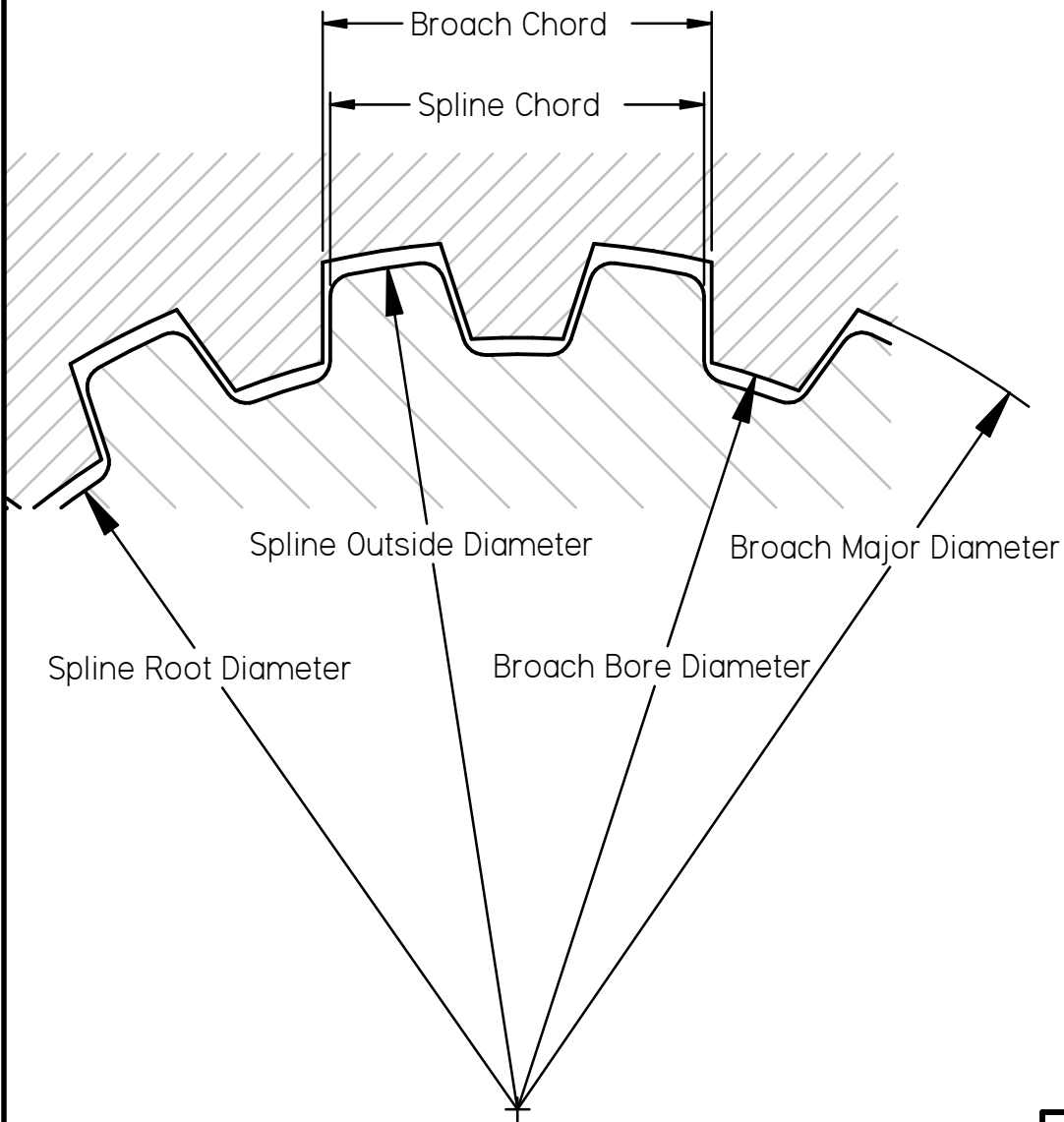


2250-24-2



## SPLINE DATA

<b>Nominal Size:</b>	2.250
<b>No. of Teeth:</b>	24
<b>Chord Dim. Over 2 Teeth:</b>	.4395
<b>Outside Diameter:</b>	2.3595
<b>Root Diameter:</b>	2.1355
<b>Tool Number:</b>	0421
<b>OD/Root Radius:</b>	.0225

## BROACH DATA

<b>Chord Dimension:</b>	.4425
<b>Major Diameter:</b>	2.390
<b>Bore Diameter for Broaching:</b>	2.1665
<b>Max. Length of Cut:</b>	3"

**GROB INC.**

**GRAFTON, WIS.**

**Grob Standard Spline / Broach Data**

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	2250-24-2