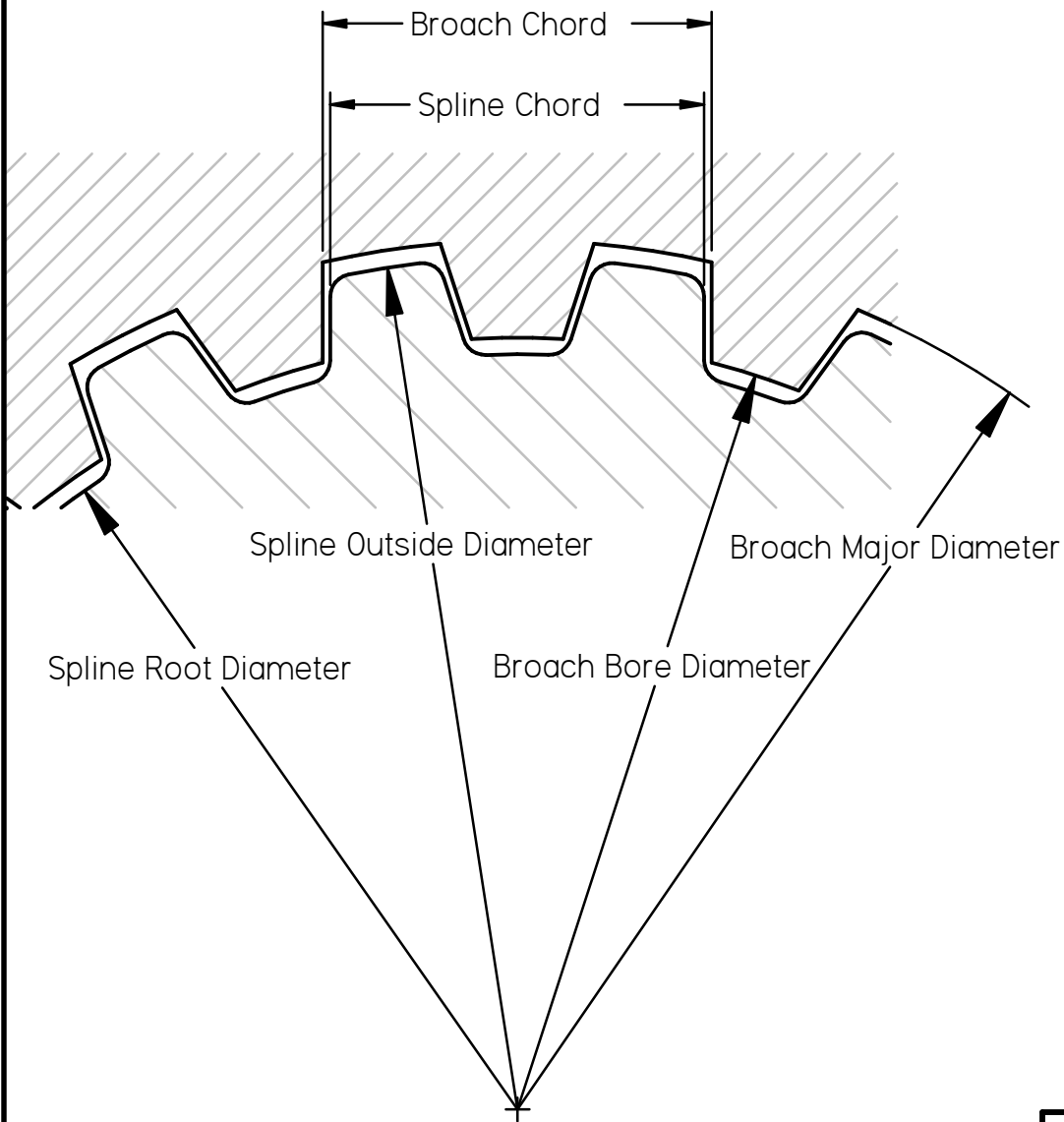


2250-24-2



## SPLINE DATA

<b>Nominal Size:</b>	2.250
<b>No. of Teeth:</b>	24
<b>Chord Dim. Over 2 Teeth:</b>	.440 - .439
<b>Outside Diameter:</b>	2.362 - 2.357
<b>Root Diameter:</b>	2.138 - 2.133
<b>Tool Number:</b>	0421

## BROACH DATA

<b>Chord Dimension:</b>	.442 - .443
<b>Major Diameter:</b>	2.389 - 2.391
<b>Bore Diameter for Broaching:</b>	2.166 - 2.167
<b>Max. Length of Cut:</b>	3"

**GROB INC.**

**GRAFTON, WIS.**

## Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	2250-24-2