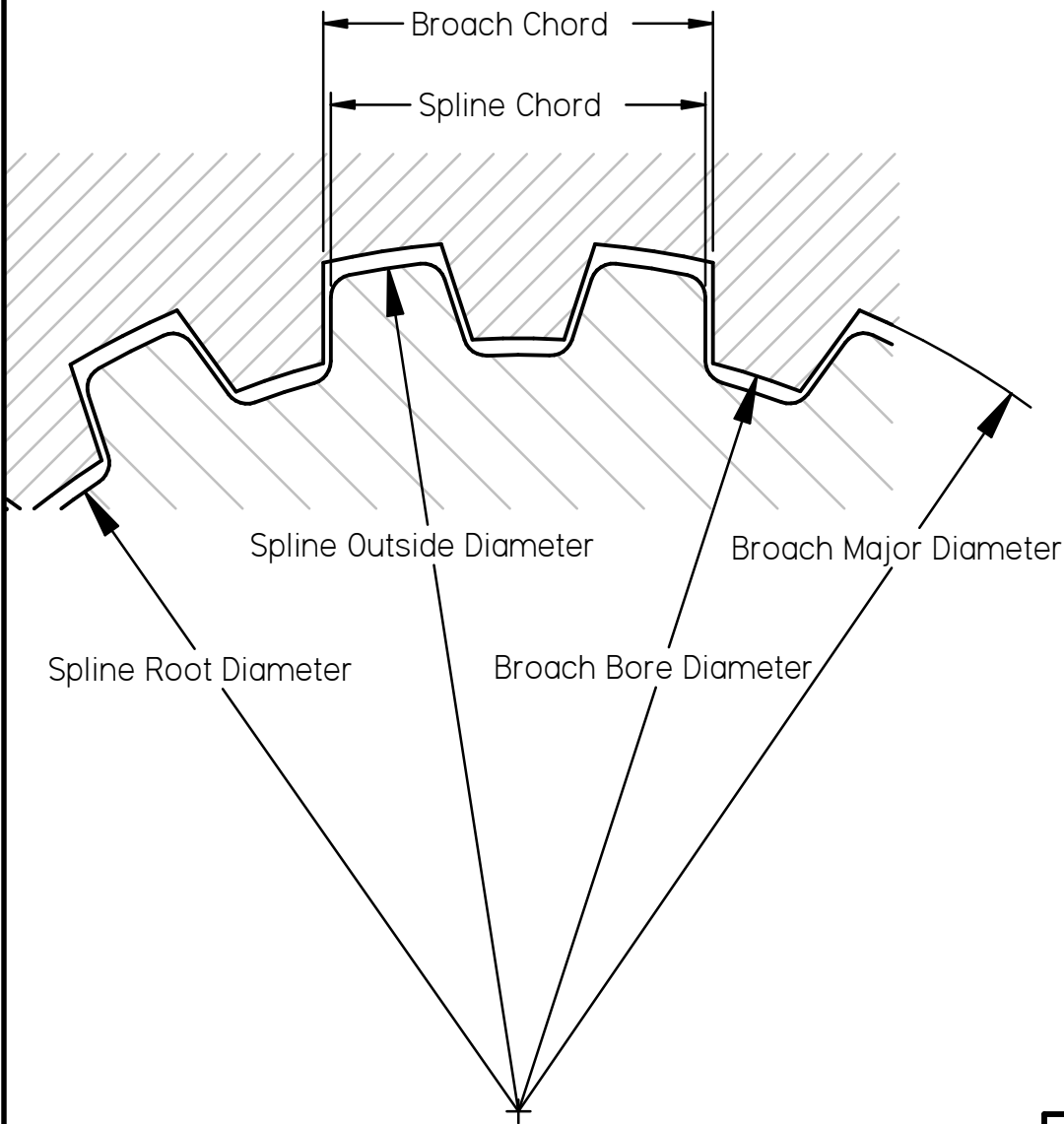


2375-24-2



SPLINE DATA

Nominal Size:	2.375
No. of Teeth:	24
Chord Dim. Over 2 Teeth:	.4635
Outside Diameter:	2.4925
Root Diameter:	2.2525
Tool Number:	0571
OD/Root Radius:	.0225

BROACH DATA

Chord Dimension:	.4665
Major Diameter:	2.523
Bore Diameter for Broaching:	2.2845
Max. Length of Cut:	3"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	2375-24-2