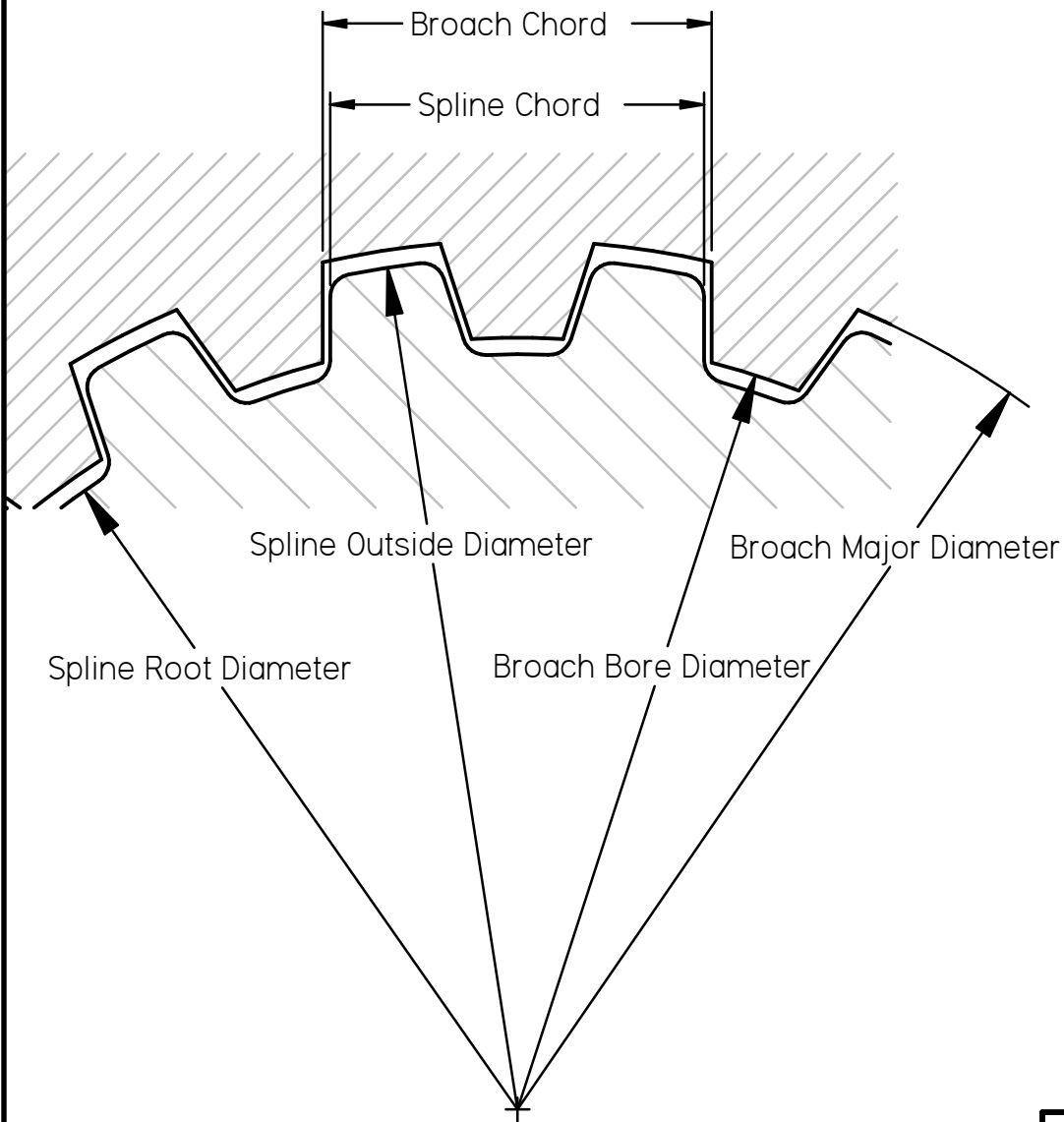


2375-24-2



SPLINE DATA

Nominal Size:	2.375
No. of Teeth:	24
Chord Dim. Over 2 Teeth:	.464 - .463
Outside Diameter:	2.495 - 2.490
Root Diameter:	2.255 - 2.250
Tool Number:	0571

BROACH DATA

Chord Dimension:	.466 - .467
Major Diameter:	2.522 - 2.524
Bore Diameter for Broaching:	2.284 - 2.285
Max. Length of Cut:	3"

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

NO. REQ'D	PATT. NO.	MATERIAL	HEAT TREATMENT	DRN. KS	TR.	CH.	DWG. NO.
				DATE 1-31-02	SCALE	O.K.	2375-24-2