



SPLINE DATA

| | |
|---------------------------------|--------|
| Nominal Size: | 2.875 |
| No. of Teeth: | 30 |
| Chord Dim. Over 3 Teeth: | .7445 |
| Outside Diameter: | 2.9875 |
| Root Diameter: | 2.7575 |
| Tool Number: | 0429 |
| OD/Root Radius: | .0225 |

BROACH DATA

| | |
|-------------------------------------|--------|
| Chord Dimension: | .7475 |
| Major Diameter: | 3.019 |
| Bore Diameter for Broaching: | 2.7895 |
| Max. Length of Cut: | 4" |

GROB INC.

GRAFTON, WIS.

Grob Standard Spline / Broach Data

| | | | | | | | | | | |
|-----------|-----------|----------|----------------|---------|-----|-----|--------------|-------|------|--------------------|
| NO. REQ'D | PATT. NO. | MATERIAL | HEAT TREATMENT | DRN. KS | TR. | CH. | DATE 1-31-02 | SCALE | O.K. | DWG. NO. 2875-30-3 |
|-----------|-----------|----------|----------------|---------|-----|-----|--------------|-------|------|--------------------|