

REVISION HISTORY

REV	DESCRIPTION	DATE	APPROVED
-	-	-	-

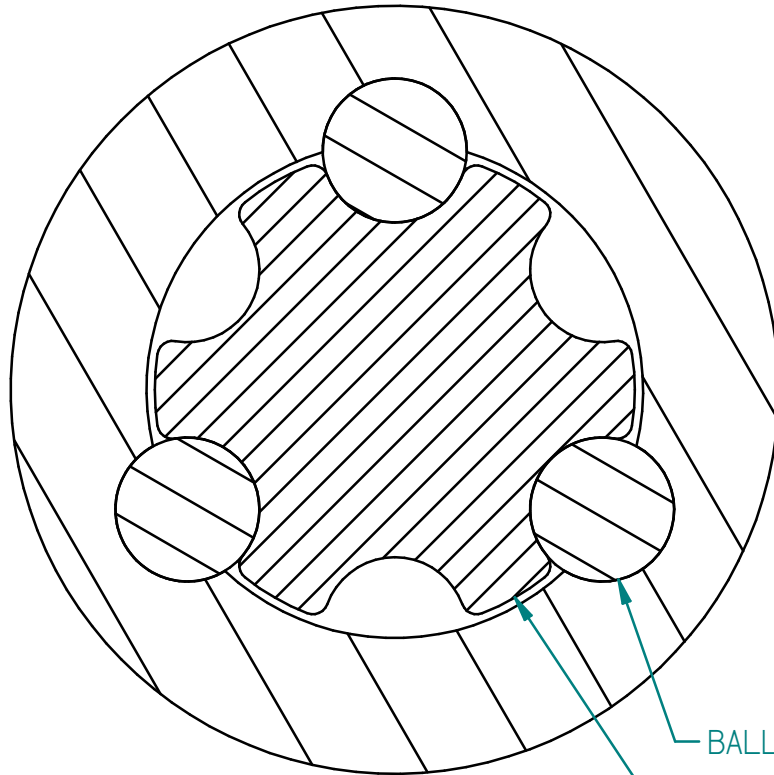
SPLINE DATA

Spline Diameter: 0.625

No. of Races: 6

Ball Diameter: 0.1875

Tool Number: 0097



BALL DIAMETER

SPLINE DIAMETER

NOTE : BREAK ALL SHARP EDGES

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOL ON ANGLE: $\pm 1^\circ$ FINISH: 125 FRACTION $\pm 1/32$ X.X ± 0.015 X.XX ± 0.010 X.XXX ± 0.005 X.XXXX ± 0.0005	THIS DRAWING IS THE PROPERTY OF GROB INC. AND CANNOT BE REPRODUCED WITHOUT THE EXPRESSED WRITTEN CONSENT OF GROB INC.		GROB INC.		GRAFTON, WIS.	
	PATT. NO. -	NO. REQ'D -	Tool No. 0097 - Grob - 6T - (.1875) - Ball Spline -			
THIRD ANGLE PROJECTION	MATERIAL -		DRN. -			
	HEAT TREATMENT -		TR. -		CH. -	
			DATE 8/19/2025		SCALE -	
			REV 1.0		DWG. NO. Grob Ball SPL 0097	