



SPLINE DATA

Spline Diameter: 2.000

No. of Races: 12

Ball Diameter: .3125

Tool Number: 0098

NOTE: BREAK ALL SHARP EDGES

	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOL ON ANGLE: ± 1° FINISH: 125 FRACTION ± 1/32 X.X ± 0.015 X.XXX ± 0.005 X.XXXX ± 0.0005	CANNOT BE REPRODUCED	GRO	BING	5.	GRAFTON, WIS.
		PATT. NO. NO. REQ'D -	Tool No. 0098 Grob Ball Spline			
	THIRD ANGLE PROJECTION	MATERIAL] -			
		- HEAT TREATMENT	DRN. AJJ	TR. -	CH. -	DWG. NO.
		-	DATE 8/20/2025	SCALE 2:1	REV 1.0	Grob Ball SPL 0098