

| REVISION HISTORY | | | |
|------------------|-------------|------|----------|
| REV | DESCRIPTION | DATE | APPROVED |
| - | - | - | - |

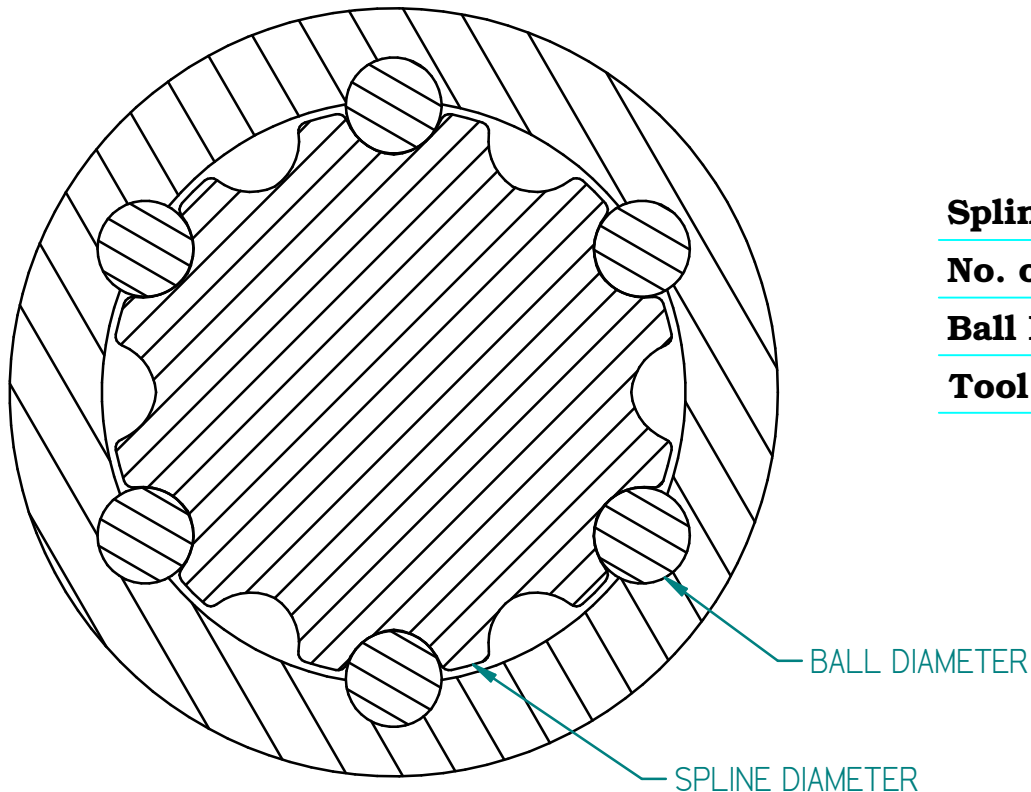
SPLINE DATA

Spline Diameter: 2.500

No. of Races: 12

Ball Diameter: 0.375

Tool Number: 0099



NOTE : BREAK ALL SHARP EDGES

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|--|---|----------------|-------------------------------------|--------------|----------------------|
| UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOL ON ANGLE: $\pm 1^\circ$ FINISH: 125 FRACTION $\pm 1/32$ X.X ± 0.015 X.XX ± 0.010 X.XXX ± 0.005 X.XXXX ± 0.0005 | THIS DRAWING IS THE PROPERTY OF GROB INC. AND CANNOT BE REPRODUCED WITHOUT THE EXPRESSED WRITTEN CONSENT OF GROB INC. | | GROB INC. | | GRAFTON, WIS. |
| | PATT. NO. - | NO. REQ'D - | Tool No. 0099 Grob Ball Spline - | | |
| THIRD ANGLE PROJECTION | MATERIAL - | | DRN. AJJ | TR. - | CH. - |
| | HEAT TREATMENT - | | DATE 8/20/2025 | SCALE 2:1 | REV 1.0 |
| | | | DWG. NO. Grob Ball SPL 0099 | | |