



REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	-	-	-

SPLINE DATA

Spline Diameter:	4.000
No. of Races:	18
Ball Diameter:	0.375
Tool Number:	0272

BALL DIAMETER

SPLINE DIAMETER

NOTE : BREAK ALL SHARP EDGES

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOL ON ANGLE: ± 1° FINISH: 125 FRACTION ± 1/32 X.X ± 0.015 X.XX ± 0.010 X.XXX ± 0.005 X.XXXX ± 0.0005	THIS DRAWING IS THE PROPERTY OF GROB INC. AND CANNOT BE REPRODUCED WITHOUT THE EXPRESSED WRITTEN CONSENT OF GROB INC.		GROB INC.		GRAFTON, WIS.				
	PATT. NO.	NO. REQ'D	Tool No. 0272 Grob .375 Ball Spline						
	-	-	-						
	MATERIAL		DRN.						
THIRD ANGLE PROJECTION		HEAT TREATMENT		TR.		CH.		DWG. NO.	
		-		-		-		Grob Ball SPL 0272	
		DATE 8/20/2025		SCALE		REV 1.0			